# PrimusGFS Audit GAP (Module 2) Guidelines

Used in conjunction with PrimusGFS V1.6 audit

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# Module 2 GAP

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These guidelines help interpret/support the principles, requirements and expectations of the PrimusGFS v1.6 Modules 1, 2 and 3 as noted in the <u>Scheme normative documents</u>. These guidelines are not exhaustive nor exclusive and detail minimum requirements only by means of statements related to audit questions and expectations. There will be variations in applicability to an operation based on the process(es) and commodities involved. Auditors and auditees should interpret the questions and criteria in different situations, with the food safety and risk minimization being the key concerns.

The operation practices, policies and procedures should be pertinent to the situation at hand and be able to stand up to any challenge by an auditor or other relevant interested party (including law enforcement). Where laws, commodity specific guidelines and/or best practice recommendations exist and are derived from a reputable source these practices and parameters should be followed if they present a higher level of conformance/compliance than those included in the audit scheme system.

Website links shown in this document are there to aid understanding and provide assistance. These links are not a sign of endorsement by Azzule. Furthermore Azzule Systems accepts no liability for the content of these links.

Please be aware that there is additional information on the PrimusGFS website including the actual audit templates <u>http://www.primusgfs.com/Documentation/Documentation.aspx</u>. The Primusgfs website also has access to the official PrimusGFS General Regulations which explains the overall scheme scoring systems and other details of the scheme

The following is a modified excerpt from PrimusGFS General Regulations V 1.6. It is provided here as an introduction to the audit notes. For full and current text please refer to the most recent version of PrimusGFS General Regulations at <u>http://www.primusgfs.com/Documentation/Documentation.aspx</u>.

#### Audit Execution

The audit should be performed using the most recent version of the PrimusGFS normative documents. The PrimusGFS Standard is divided into three Modules:

- Module 1 Food Safety Management System
- Module 2 GAP and/or GMP options
- Module 3 HACCP program

Each Module is divided into sections, related to the specific Module and each section includes questions that detail the requirements for the specific section.

## Scoring System

The audit format is updated as needed. This may include the layout, the questions themselves and point assignments. The following is the scoring system used for the PrimusGFS audits:

Module 1	Mod	Module 3		
Food Safety Management System	GAP Option	GMP Option	HACCP	
<ul> <li>Possible answers:</li> <li>Total Compliance</li> <li>Minor Deficiency</li> <li>Major Deficiency</li> <li>Non Compliance</li> <li>Non Applicable</li> </ul>	Possible answers: • Yes • No • Not Applicable	<ul> <li>Possible answers:</li> <li>Total Compliance</li> <li>Minor Deficiency</li> <li>Major Deficiency</li> <li>Non Compliance</li> <li>Non Applicable</li> </ul>	Possible answers: • Total Compliance • Minor Deficiency • Major Deficiency • Non Compliance • Non Applicable	

For questions in Module 1, Module 2 – GMP option and Module 3, the amount of deficiencies and the associated risks have to be considered to assign the severity of the finding, which can be Minor Deficiency, Major Deficiency and Non Compliance. When no deficiencies are found, a Total Compliance is given. Some general statements for the scoring decision are described in the table below. These statements are superseded by the criteria described in the question's expectations and users should be aware that some questions do not follow these general statements e.g. automatic failure questions. The possible answers to the questions in each Module are listed in the following table:

Scoring system for questions in Module 1, Module 2 – GMP option and Module 3					
Possible answer	Possible Points for the question				
Total compliance	15 points	10 points	5 points	3 points	
Minor deficiency	10 points	7 points	3 points	2 points	
Major deficiency	5 points	3 points	1 points	1 points	
Non-compliance	0 points	0 points	0 points	0 points	
Not applicable	0 points	0 points	0 points	0 points	

For questions in Module 2 GAP option, the scoring system is described in the table below:

Scoring system for questions in Module 2 – GAP option								
Possible answer	Possible Points for the question							
Total compliance (may be Yes or No)	20 points	15 points	10 points	7 points	5 points	3 points	2 points	0 points
Non-compliance (may be Yes or No)	0 points	0 points	0 points	0 points	0 points	0 points	0 points	0 points
Not applicable	0 points	0 points	0 points	0 points	0 points	0 points	0 points	0 points

Each question and compliance has to be looked at individually and scored according to the severity of the deficiency, the number of deficiencies and the associated risks. Detailed compliance requirements are noted in this Auditor Guidelines document, but some general statements are described below. These statements are superseded by the compliance criteria and users should be aware that some questions do not follow the general statements below e.g. automatic failure questions.

Compliance for questions in Module 1, Module 2 – GMP option and Module 3					
Answer	Criteria used				
Total compliance	To meet the question and/or compliance criteria in full.				
Minor deficiency	To have minor deficiencies against the question and/or compliance criteria.				
	To have single or isolated non-severe deficiencies (usually up to three) against the question and/or compliance criteria.				
	To have covered most of the question compliance criteria, but not all.				
Major deficiency	To have major deficiencies against the question and/or compliance criteria.				
	To have numerous non-severe deficiencies (usually more than three) against the question and/or compliance criteria.				
	To have single or isolated severe deficiencies against the question and/or compliance criteria.				
	To have covered some of the question compliance criteria, but not most of it.				
Non-compliance	To have not met the question and/or compliance criteria requirements at all. Having systematic deficiencies against the question and/or compliance criteria (severe or non-severe issues).				
Not applicable	The requirement described in the question is not applicable for the operation being audited. Justification should be provided in the auditor's comments. Be aware that there are some questions that do not allow to answer Non-applicable.				

For questions in Module 2 – GAP option, if deficiencies for the question and/or the applicable expectations for that question are found, assign the answer to each question as described below in the general statement of the table. These statements are superseded by the criteria described in the question's expectations and applicants and users should be aware that some questions do not follow these general statements e.g. automatic failure questions

Compliance for questions in Module 2 – GAP option				
Answer	Criteria used			
Total compliance (can be Yes or No, depending on the question)	To meet the question and/or compliance criteria in full. This is when the answer Yes or No is the same as the "earning points answer".			
Non-compliance (can be Yes or No, depending on the question)	The question or compliance criteria has not been fully met. This is when the answer Yes or No is NOT the same as the "earning points answer".			
Not applicable	The requirement described in the question is not applicable for the operation being audited. Justification should be provided in the auditor's comments. Be aware that there are some questions that do not allow to answer Non-applicable.			

# Automatic Failure

There are some questions that if down scored will lead to an automatic failure and an overall score of 0% for the corresponding Module.

These questions have been defined as automatic failure because they represent high risk situations where any deficiency on them represents a sign of an immediate potential food safety risk. These questions are identified with the phrase: "ANY DOWN SCORE IN THIS QUESTION RESULTS IN AN AUTOMATIC FAILURE".

The applicant should be immediately informed of the automatic failure by the auditor during the audit.

## Glossary

#### **Agricultural Inputs**

Materials used in the production of crops including seeds, transplants, rootstock, cuttings, fertilizers, crop protection products, adjuvants, growth promoters, predator additions, irrigation water and any other material inputs into the growing process.

#### Cooling Cold Storage

This type of facility is where they are not only receiving and storing finished goods but performing some kind of pre-cooling and/or cooling activities. In this type of facility, no packing or processing activities are being performed, if so, a different type of facility operation shall be used. A Cooling Cold Storage facility covers the activities involved in the Storage & Distribution Center type.

#### **Facility operation**

A handling operation carried out in one or several buildings where product is being handled. The type of Facility operation can be classified as: "Storage & Distribution Center", "Cooling Cold Storage", "Packinghouse" or "Processing".

The following image describes the scope of each one of the facility types described in this certification scheme:



#### Field operation

A growing operation carried out in an open or in a covered area for the production of fresh produce for human consumption. The type of Field operation can be classified as: "Ranch" or "Greenhouse", they can both include or not include another type of operation named "Harvesting".

The following image describes the scope of each one of the field types described in this certification scheme:



#### Greenhouse

A greenhouse is defined as a building constructed of glass or plastic, for the cultivation of plants under controlled environmental conditions. Product grown under this type of operation is marketed as "Greenhouse grown".

#### **Harvest Crew**

A "harvest crew" is defined as a crew of harvest personnel under common management.

#### Packinghouse

This type of facility is where whole commodities are sorted and/or sized, may be minimally trimmed (not altered in form), washed or not washed, possible post-harvest fungicide treatments applied (e.g. wax treatments) and packed for commercial distribution and use by consumer or retail establishment. In this type of facility, no processing activities are being performed, if so, a different type of facility operation shall be used. A Packinghouse facility covers the activities involved in the Storage & Distribution Center and Cooling/Cold Storage facilities.

#### Processing

This type of facility is where whole commodities are minimally processed and altered in form by peeling, slicing, chopping, shredding, coring, or trimming, with or without washing, prior to being packaged for use by the consumer or a retail establishment (e.g., pre-cut, packaged, ready-to-eat salad mixes). In this type of facility, processing activities are being performed, if not, a different type of facility operation shall be used. A Processing facility covers the activities involved in the Storage & Distribution Center, Cooling/Cold Storage and Packinghouse facilities.

#### Ranch

A "ranch" is defined as a parcel of ground (not necessarily a "lot" for production purposes) with the following characteristics: common management, common water supply and contiguous grounds. For the purpose of farm or ranch audits, manual development or self-audits, a ranch or farm is defined as contiguous ground that is under common management.

#### Storage & Distribution Center

This type of facility is where they are only receiving and storing finished goods for further shipment e.g. regional distribution warehouses.

In this type of facility, no cooling, packing or processing activities are being performed, if so, a different type of facility operation shall be used.

# Module 2 GAP

# **General GAP**

2.01.01: Is there a designated person responsible for the food safety program in the field?

Total points 10: There should be an appropriate person, preferably a manager, assigned responsibility for the field's food safety program.

#### Site Identification

2.02.01: Is the growing area(s) adequately identified or coded to enable trace back and trace forward in the event of a recall?

Total points 15: Coding details (e.g. farm name or reference code, blocks of the growing area(s), greenhouse/building code or number(s)) should be in sufficient detail to enable trace back and trace forward through the distribution system. Coding should link to the record keeping system (e.g., pesticide, fertilizer records, microbiological testing reports, etc.).

#### **Ground History**

2.03.01: Were farming area(s) used for growing food crops for human consumption last season?

Total points 0: Coding details (e.g. farm name or reference code, blocks of the growing area (s), greenhouse/building code or number(s)) should be in sufficient detail to enable trace back and trace forward through the distribution system. Coding should link to the record keeping system (e.g., pesticide, fertilizer records, microbiological testing reports, etc).

2.03.02: Has the growing area(s) been used for any non-agricultural functions? If No, go to 2.03.03.

Total points 7: Land should be used that has a known non-industrial history e.g. virgin land or previously been successfully utilized for growing produce for human consumption without incident.

2.03.02a: If the land had been used previously for non-agricultural functions have soil tests been conducted showing soil was negative or within an appropriate regulatory agency's approved limits for contaminants?

Total points 15: If the land had been used previously used for non-agricultural functions, soil testing should be conducted to determine if the soil is free of contaminants (e.g. heavy metals, residues of persistent organic contaminants) that may still be present in the soil.

2.03.03: Has the growing area(s) been used for animal husbandry or grazing land for animals? If No, go to 2.3.04.

Total points 7: If the land was used previously for animal husbandry or grazing land for livestock, there should be a sufficient buffer time before growing a crop for human consumption. A risk evaluation should be documented that includes recording the details of the animal grazing (commercial or domestic) and any risk reduction steps.

2.03.03a: If the land was used previously for animal husbandry or grazing land for livestock, has a risk evaluation been performed?

Total points 10: A risk evaluation should be documented that includes recording the details of the animal grazing (commercial or domestic) and any risk reduction steps.

2.03.04: Is there evidence of animal presence and/or animal activity in the audited area? If answer is NO, go to Q 2.03.05.

Total points 15: Animals can represent potential contamination to the growing area, to the crop, to the field equipment and other areas; therefore, animals should not be present in the operations. Evidence of animal presence includes tracks, fecal matter, feathers, etc. If answer is No, go to Q 2.03.05.

2.03.04a: Is the evidence of animal presence and/or animal activity found, in the form of fecal contamination? If answer is No, go to Q 2.03.05.

Total points 20: Animal fecal matter has the potential of representing contamination to the product being grown. Produce that has come into direct contact with fecal material is not to be harvested. A "no harvest zone" approx. 5ft (1.5 m) radius should be implemented unless or until, adequate mitigation measures have been considered. If evidence of fecal material is found, a food safety assessment should be conducted by qualified personnel. This question is "no" if the grower has already noted this issue and performed adequate corrective actions. Consideration of the maturity stage and type of crop involved is required. If answer is No, go to Q 2.03.05.

2.03.04b: Is the fecal matter found in the audited area, a systematic event (not sporadic)? If this question is answered Yes, automatic failure of this audit will result.

Total points 20: Animal fecal matter has the potential of representing contamination to the product being grown. Produce that has come into direct contact with fecal material is not to be harvested. A "no harvest zone" approx. 5ft (1.5 m) radius should be implemented unless or until adequate mitigation measures have been considered. If evidence of fecal material is found, a food safety assessment should be conducted by qualified personnel. This question is "no" if the grower has already noted this issue and performed adequate correct actions. Consideration of the maturity stage and type of crop involved is required. If this question is answered Yes, automatic failure of this audit will result.

2.03.05: Has flooding from uncontrolled causes occurred on the growing area(s) since the previous growing season? If No, go to 2.3.06.

Total points 0: Uncontrolled causes includes the uncontrolled flowing or overflowing of a field with water that is reasonably likely to contain microorganisms or chemicals of significant public health concern and is reasonably likely to cause adulteration of edible portions of fresh produce in that field.

2.03.05a: If the growing area(s) and product was affected from the flood waters, is there documented evidence that corrective measures were taken to affected land and product?

Total points 15: If the growing area, growing facility(ies) and/or product was affected from the flood waters, there is documented evidence (archived for 2 years) that corrective measures were taken with affected land and/or product (e.g. photographs, sketched maps, etc.). On file should be proof that affected product and product within approximately 30ft (9.1m) of the flooding was not harvested for human consumption and that replanting on formerly flooded production ground did not occur for approximately 60 days; unless testing as noted in 2.03.05b has occurred. \*

2.03.05b: Have soil tests been conducted on the flooded area(s) showing soil was negative or within an appropriate regulatory agency's approved limits for contaminants?

Total points 20: If flooding has occurred on the property in the past, soil clearance testing may be conducted prior to planting. If performed, testing must indicate soil levels of microorganisms lower than the standards for processed compost. Suitable representative samples should be collected for the entire area suspected to have been exposed. If results indicate no issues, then the replanting time line can be reduced from approximately 60 days to approximately 30 days.\*

2.03.06: Is the growing operation under organic principals? If No, go to 2.3.07

Total points 0: Definition for "organic principles": A system that relies on ecosystem management rather than external agricultural inputs. <u>http://www.fao.org/ORGANICAG/fram11-e.htm</u>.

2.03.06a: Is current certification by an accredited organic certification organization on file and available for review?

Total points 0: Current certification by an accredited organic certification organization (national/local) should be on file and available for review.

2.03.07: If the growing area(s) is a new purchase or lease, has a documented risk assessment been undertaken?

Total points 10: Lease or purchase of ground previously used for questionable practices should be avoided. Land should be purchased or leased that has previously been successfully utilized for growing produce for human consumption without incident.

# **Adjacent Land Use**

2.04.01: Is the adjacent land to the growing area a possible source of contamination from intensive livestock production (e.g. feed lots, dairy operations, poultry houses, meat rendering operation)? If No, go to 2.04.02.

Total points 10: Adjacent refers to all parcels of land next to the growing operation and within a distance where the crop in question may be affected. Examples of intensive livestock production are cattle feed lots, dairy operations, poultry houses, etc. Consideration should be made for the topography of the land for runoff, potential flooding issues, and prevailing winds for manure related dust issues.

2.04.01a: Have appropriate measures been taken to mitigate this possible contamination source onto the growing area (e.g. buffer areas, physical barriers, foundation, fences, ditches, etc.)?

Animal or potential contaminant movement should be restricted with acceptable buffer zones, proper fencing and/or other physical barriers. A buffer zone of approximately 400 ft. (122m) from the edge of the growing area which may increase or decrease depending on the risk variables i.e., topography (uphill from the crop or downhill from the crop) is needed. Rain induced runoff of animal waste should be diverted by trenching or similar land preparation. Leaking animal waste should be diverted by trenching or similar land preparation. \*

2.04.02: Are, or is there evidence of domestic animals, wild animals, grazing lands (includes homes with hobby farms, and non-commercial livestock) in proximity to growing operation? If No, go to 2.04.03.

Total points 15: Examples include chicken coops, dogs, horses, homes with hobby farms, wild pigs, etc. Auditor must consider the maturity stage and type of crop involved. For example, pig activity around a ground level berry crop is different from a high level tree crop.

2.04.02a: Have physical measures been put in place to restrain domestic animals, grazing lands, (includes homes with hobby farms, and non-commercial livestock) and their waste from entering the growing area (e.g. vegetative strips, wind breaks, physical barriers, berms, fences, diversion ditches.)?

Total points 15: Mitigating measures should include a buffer area of approximately 30 ft. (9.1m) from the edge of the crop which may increase or decrease depending on the risk variables e.g. topography (uphill from the crop or downhill from the crop). Other measures may be used such as vegetative strips, wind breaks, physical barriers, berms, fences, diversion ditches to prevent or control runoff, mitigate particulates, etc. \*

2.04.02b: Is there a written policy supported by visual evidence that domestic, livestock, or wild animals are not allowed in the growing area? Note: This includes any packaging or equipment storage areas.

Total points 10: There is a written policy supported by visual evidence that domestic, livestock, or wild animals are not allowed in the growing area as well as any packaging, sanitizer or equipment storage areas. Animals of significant risk include deer, wild pigs, cattle, goats and sheep.

2.04.02c: Are measures in place to reduce or limit the animal intrusion (i.e., monitoring field perimeter for signs of intrusion)?

Total points 15: Proper controls and measures should include monitoring animal and wildlife activity in and proximate to fields and production environments. Produce that has come into direct contact with fecal material is not be harvested and a "no harvest zone" of approximately 5ft (1.5 m) radius should be implemented unless or until adequate mitigation measures have been considered. If evidence of fecal material is found, a food safety assessment must be conducted by qualified personnel. \*

2.04.03: Are untreated animal manure piles, compost, biosolids, or non-synthetic amendment stored and/or applied on adjacent land? If No, go to 2.04.04.

Total points 10: Adjacent refers to all parcels of land next to the growing operation or within a distance where the crop in question may be affected by untreated animal manure piles, compost, biosolids, or non-synthetic amendment stored and/or applied on adjacent land.

2.04.03a: Have physical measures been taken to secure untreated animal manure piles, compost, biosolids, or non-synthetic amendment stored and/or applied on adjacent land?

Total points 15: Mitigating measures should include a buffer area of approximately 400 ft. (122 m) from the edge of the crop which may increase or decrease depending on the risk variables e.g. topography (uphill from the crop or downhill from the crop). Other measures may include tarping systems, physical barriers, fences, ditches, etc. Implementing systems to redirect run off that may contain untreated manure, compost, or biosolids. \*

2.04.03b: If biosolids are stored and/or applied on adjacent land, has the adjacent landowner supplied paperwork confirming the biosolids meet prevailing guidelines, governmental, or local standards?

Total points 10: The adjacent landowner of where the biosolids are applied or stored should supply paperwork detailing sufficient information regarding the class of biosolids (e.g., Class AA, A, B): Information should be available that would make it possible to trace back to the source if needed.

Information should be available to prove the materials meet prevailing guidelines, governmental, or local standards. Biosolid applications should be timed to avoid conflicts with growing schedules in adjacent fields.

2.04.04: Is the growing area situated in a higher risk location where contamination could occur from nearby operations or functions (e.g. leach fields, runoff or potential flooding from sewers, toilet systems, industrial facilities, labor camps)? If No, go to 2.04.05.

Total points 10: "Higher risk" refers to any nearby activities or operations that could pose a threat to the growing area or facility(s). These might include chemical, microbiological, or physical contamination or pollution. Examples include, but are not limited to run-off or potential flooding from sewers, toilet systems, industrial facilities, labor camps (issues of trash).

2.04.04a: Have appropriate measures been taken to mitigate risks related to nearby operations?

Total points 15: Mitigating measures should include a buffer area around the crop. For example with a properly designed leach field a buffer zone of approximately 30 ft. (9 m). Very high risk issues should consider approximately 400ft (122 m) or higher buffer zones. Buffer zone distances should be determined by considering the risk variables (e.g. topography, type of crop). Other mitigating measures may include physical barriers, fences, ditches, etc. \*

2.04.05: Is there evidence of human fecal matter in the adjacent land to the audited area? If No, go to 2.05.01.

Total points 15: Evidence of human fecal matter represents potential of contamination to the growing area, the crop and field equipment. If NO, go to 2.05.01

2.04.05a: Does the human fecal matter found in the adjacent area, represents a high risk to the crop for potential of contamination due to conditions as: lack of access controls (barriers), closeness to the growing area and equipment, crop type and maturity, land condition, and others?

Total points 20: If the fecal matter found combines with conditions that can increase the potential of contamination to the growing area, the crop or the field equipment, this represents a high risk situation that has to be addressed.

# Pest and Foreign Material Controls (Applicable for greenhouses only)

2.05.01: Is there a written policy supported by visual evidence that domestic and wild animals, livestock, or birds are not allowed in the growing facility; including grounds and any packaging or equipment storage areas.

Total points 10: There is a written policy supported by visual evidence that domestic or wild birds and animals or livestock are not allowed in the growing facility(s) as well as any packaging or equipment storage areas to prevent possible physical or microbiological contamination. All areas should be free of recurring/existing external pest activity. Specifically there should be:

- No recurring/existing rodent or animal (e.g. dogs, humans, etc.) activity/spoors (significant burrows, trails, feces, tracks) in active areas within operation's property perimeter e.g. storage (packaging, bone yards), outbuildings (e.g. shade structures), etc.
- No bird nesting/activity observed around the exterior perimeter of the facility or external storage/outbuildings e.g. pallets, trailers/containers, bone yards, etc.
- No decomposed rodent(s) or other animals (frogs, lizards, etc.) in pest control devices or along perimeter.

2.05.02: Are all entry points to growing facility(s), storage and packaging areas protected to prevent entry of rodents or birds?

Total points 10: Growing facility, storage and packaging areas should be adequately constructed to prevent entry of rodents or birds. Walls, windows and screens should be maintained, doors should have no gaps greater than approximately 1/8 inch (3 mm).

2.05.03: If used, are pest control devices (inc. rodent traps and electrical fly killers) located away from exposed food products? Poisonous rodent bait traps are not used within the growing facility or inside any storage or packaging areas?

Total points 5: Pest control devices should be located away from exposed food products, packaging materials, or equipment to prevent any physical or microbial contamination. Poisonous rodent bait traps should not be located within the growing facility or inside any storage or packaging areas.

2.05.03a: If used, are pest control devices maintained in a good working condition and marked as monitored (or bar code scanned) on a regular basis?

Total points 5: All pest control devices should be maintained in working condition and replaced when damaged. Date of inspections (at least monthly) should be posted on the devices (unless barcode scanned) as well as kept on file.

2.05.03b: If used, are pest control devices adequate in number and location?

Total points 5: As a minimum, traps should be placed on both sides of doorways. The distance between traps should be determined based on the activity and the needs of the operation. As a reference, the following GMP facility guidelines can be used to locate traps. Inside pest control: mechanical traps every 20-40 feet (6-12 meters). Outside building perimeter: mechanical traps and/or bait stations every 25 to 75 feet (8 to 23 meters).

2.05.03c: If used, are all pest control devices identified by a number or other code (e.g. barcode)?

Total points 5: All traps should be clearly identified (e.g. numbered) to facilitate monitoring and maintenance. All internal traps should be located with wall signs (that state the trap number and also that it is a trap identifier) in case they are moved.

2.05.03d: If used, are all pest control devices properly installed and secured?

Total points 5: All traps should be correctly orientated with openings parallel with and closest to wall. Bait traps should be locked and tamper resistant in some way (e.g. locks, screws, etc.). Bait traps should be secured to prevent removal and only block bait (no pellets) used. If mounted on patio stones, then wall signs should be used to aid location.

2.05.04: Is there a written pest control program, including a copy of the contract with the extermination company (if used), Pest Control Operator license (if baits are used) and insurance documents?

Total points 15: A pest control program is essential to the operation's sanitation. It should be maintained by a contracted company or an appropriately trained in-house employee (PCO required if baits used). Relevant documentation must be on file.

2.05.05: Is there a schematic drawing of the plant showing numbered locations of all traps and bait stations, both inside and outside the buildings?

Total points 10: Schematic drawing or trap map is on file, current and details internal and external traps. All devices should be numbered and clearly identified on the map. Map numbers should match physical placement.

2.05.06: Are service reports created for pest control checks detailing inspection records, application records, and corrective actions (if issues were noted) (in-house and/or contract)?

Total points 10: Inspection reports are necessary for the identification and correction of pest problem areas. Records should include service(s) performed, date of service, signs of activity, corrective actions and chemicals use details:

- Product name of materials applied
- The EPA or product registration number (as required by law)
- Target pest
- Rate of application (percent of concentration)
- Location or site of application
- Method of application (if applicable)
- Amount of pesticide used
- Date and time of application
- Signature of applicator

National Pest Management Standards, Pest Management Standards for Food Plants <u>http://www.npmapestworld.org/documents/Foodplantstandards2010\_000.pdf</u>

2.05.07: Has the facility eliminated or controlled any potential glass, metal or hard plastic contamination issues?

Total points 10: All foreign material risks must be removed or accounted for and controlled. Examples include glass from the greenhouses, lights, hard plastic from any source, staples, metal filings, etc.

2.05.08: Is there a written glass policy (including glass breakage procedure and where necessary a glass register)?

Total points 5: Document should include site glass and brittle plastic policy; breakage procedure and if certain glass items are allowed, then a glass register should exist describing each item, location and quantity. The glass register should only list items that could not be replaced with a less dangerous material. The glass register should not be abused by allowing glass items on site that are usually viewed as poor GMP e.g. allowing glass drinking bottles into production areas, unprotected glass light bulbs. Glass register items should be checked on a routine basis (at least monthly) to ensure they are not damaged/cracked etc. Checks should be documented.

- Glass breakage procedure including requiring recording what happened, recording what happens to potentially affected product, recording future preventative actions and especially where to record the incident details e.g. in the NUOCA log.
- Clean-up procedure after glass breakage should indicate what equipment to use and include boot and tool checks/decontamination procedures to ensure broken glass is not unintentionally transported out of the area.

2.05.09: Are the growing facilty(s), including grounds and any packaging and storage areas clean and well maintained?

Total points 10: All facility areas should be kept clean and free from debris and other extraneous materials. This helps avoid pest attraction and contamination of products or packaging. Pest activity is easier to detect in a clean area. Litter, waste, refuse, uncut weeds or grass and standing water inside, or within the immediate vicinity of the building may constitute an attractant or breeding place for rodents, insects or other pests, as well as microorganisms that may cause contamination.

2.05.10: If applicable, are compost and/or substrate receiving and storage areas adequately separated from crop production and packaging and other storage areas?

Total points 10: Adequate separation of compost and substrates from growing and other storage areas is essential to prevent possible cross contamination.

# Growing Media (Substrate) Use (Applicable for greenhouses only)

2.06.01: Is soil used in the growing operation?

Total points 0: Information gathering question.

2.06.02: Is a hydroponic system used?

Total points 0: Information gathering question.

2.06.03: If a hydroponic system is used, is it a "closed" hydroponic system (excess solution is captured and reused)?

Total points 0: Information gathering question.

2.06.03a: If used, are records available detailing how the solution is treated for recycling?

Total points 15: This refers to wastewater from the roots that is recaptured, sterilized, and reused to reduce environmental waste and contamination, and to conserve water. Growers should sterilize the recycled nutrient water by heating it to approximately 90 °C (194 °F), U.V., ozonation, etc.

2.06.04: Are substrates (e.g. sand, gravel, vermiculite, rockwool, perlite, peat moss, coir, etc.) used? If no, go to 2.6.05.

Total points 0: Information gathering question.

2.06.04a: If substrates are heat/steam sterilized, have the location, date of sterilization, time/temperature readings, operator's name and pre-plant interval been recorded?

Total points 15: When the substrates are sterilized on-site, the name or reference of the facility are recorded. If sterilized off-site then name and location of company performing service should be recorded. Information should include: date of sterilization, time/temperatures used, machinery and method operator's name and pre-planting interval.

#### Fertilizer/Crop Nutrition

2.07.01: Is untreated human sewage sludge used in the growing cycle? If this question is answered Yes, automatic failure of this audit will result.

Total points 20: Untreated human sewage sludge is not to be used in the growing cycle. If used, automatic failure of this audit will result.

2.07.02: Is compost produced from animal derived materials used by the grower? If No, go to 2.07.03.

Total points 0: This question is specifically targeting compost produced from raw animal manures, as opposed to green waste.

2.07.02a: Are compost applications incorporated into the soil prior to planting or bud burst for tree crops and not applied during the growing season?

Total points 10: If used, the applications should be incorporated into the soil prior to planting.

2.07.02b: Are there compost use records available for each growing area, including application records which shows that the interval between application and harvest was not less than 45 days?

Total points 15: Compost records showing the date of application, the lot code of compost applied and where the compost was applied should be available. Records should show a 45 day interval between compost application and harvesting unless more stringent national or local legislation/guidelines exist.

2.07.02c: Are there Certificate(s) of Analysis (CoA) from the compost supplier(s) that covers pathogen testing (plus any other legally/best practice required testing) and does the grower have relevant letters of guarantee regarding SOP's and logs?

Total points 20: Certificates of analysis should be available for each lot of compost (containing animal materials) used. Tests should include microbiological analysis for pathogens: *Salmonella, E. coli* O157:H7 and Fecal Coliforms using approved sampling and testing methods (e.g., AOAC and an accredited laboratory). Please see compliance criteria for further details regarding testing. All local and national legislation should also be followed. The grower should have proof that compost suppliers have cross contamination SOP's and temperature/turning logs. \*

2.07.02d: Are there Certificate(s) of Analysis (COA), letters of guarantee or some other documents from the compost supplier(s) that covers heavy metal testing?

Total points 10: Certificate(s) of Analysis (COA), letters of guarantee or some other documents from the compost supplier(s) that covers heavy metal testing should be available. Concerns are for heavy metals that may affect human health (e.g., Cadmium (Cd) Arsenic (As), Chromium (Cr), Lead (Pb), Mercury (Hg), Nickel (Ni), and Vanadium (V).). See Section 17868.2. Maximum Metal Concentrations for reference levels. All local and national legislation should also be followed.

2.07.03: Are biosolids used? If No, go to 2.07.04. NOTE: Special attention to commodity specific guidelines rules (e.g., Californian Leafy Greens) which ban the use of biosolids, see 2.07.03d.

Total points 0: This refers to organic materials resulting from the treatment of domestic sewage at a wastewater treatment facility. See <u>http://www.epa.gov/epacfr40/chapt-I.info/</u>

2.07.03a: Are biosolids incorporated into the soil prior to planting or bud burst for tree crops and not applied during the growing season?

Total points 15: Applications should be incorporated into the soil prior to planting. Maximizing time between the application and harvest is recommended; see local legislation and best practice guidelines, e.g. EPA Biosolid regulations in the US. <u>http://www.epa.gov/epacfr40/chapt-l.info</u> <u>http://www.epa.gov/owm/mtb/biosolids/503pe/index.htm</u> 2.07.03b: Are the grower's biosolids use records available for each growing area, especially application records?

Total points 15: There should be sufficient information in the records that would make it possible to trace an application back if needed. Application records should include at least the date, lot code and application method. Examples of supporting records may include invoices that contain lot numbers, delivery location, delivery date, etc. The documentation should be current and available for review.

2.07.03c: Is there a Certificate(s) of Analysis (COA) from the biosolid supplier(s) certifying compliance with prevailing national/ local standards and guidelines (microbiological analysis)? If this question is answered No, automatic failure of this audit will result.

Total points 20: Microbiological analysis should correlate with the product lot use reports (e.g. lot numbers, delivery location, delivery date). Only approved suppliers should be used limited to those firms demonstrating consistent compliance with prevailing national/ local standards and guidelines (e.g. heavy metal and microbiological testing) including classification AA, A, B, etc., or additional tests that may be required.

2.07.03d: Are there Certificate(s) of Analysis (COA), letters of guarantee or some other documents from the biosolid supplier(s) certifying compliance with prevailing national/ local standards and guidelines (heavy metal test analysis)?

Total points 10: Certificate(s) of Analysis (COA), letters of guarantee or some other documents from the biosoild supplier(s) that covers heavy metal testing should be available. Concerns are for heavy metals that may affect human health (e.g. Cadmium (Cd) Arsenic (As), Chromium (Cr), Lead (Pb), Mercury (Hg), Nickel (Ni), and Vanadium (V).).

2.07.03e: Are biosolids being applied to crops where the country of production regulations/guidelines ban the use such materials e.g. Leafy Green Commodity Specific Guidelines in California? If this question is answered Yes, automatic failure of this audit will result.

Total points 20: Some commodity specific guidelines have rules regarding use of biosolids, e.g. Californian Leafy Green Commodity Specific Guidelines bans the use of biosolids.

2.07.04: Is untreated animal manure used? If No, go to 2.07.05. NOTE: Special attention to commodity specific guidelines rules (e.g., Californian Leafy Green Commodity Specific Guidelines) which ban the use of untreated animal manures. See 2.07.04d.

Total points 15: Untreated animal manure refers to manure that is raw and has not gone through a treatment process. Note that some commodity specific guidelines have rules regarding use of untreated manures (e.g. Californian Leafy Green Commodity Specific Guidelines bans the use of untreated manures).

2.07.04a: Is untreated animal manure incorporated into the soil prior to planting or bud burst for tree crops and not applied during the growing season?

Total points 20: If used, the applications should be incorporated into the soil prior to planting.

2.07.04b: Are there untreated animal manure records available for each growing area including application records which shows that the interval between application and harvest was not less than 120 days (unless more stringent laws or guidelines exist)?

Total points 15: There should be sufficient information in the records that would make it possible to trace an application back if needed. Application records should include at least the date, lot code and application method. Examples of supporting records may include invoices that contain lot numbers, delivery location, delivery date, etc. The documentation should be current and available for review.

2.07.04c: Are there Certificate(s) of Analysis (COA), specification or some other document available for review provided by the untreated animal manure supplier stating the components of the material?

Total points 20: There should be sufficient identification information that would make it possible to trace back to the source if needed therefore only approved suppliers should be used limited to those firms demonstrating consistent compliance with prevailing national/ local standards and guidelines.

2.07.04d: Are untreated animal manures being used where the country regulations/guidelines ban the use such materials (e.g., Californian Leafy Green Commodity Specific Guidelines)? If this question is answered Yes, automatic failure of this audit will result.

Total points 20: Some commodity specific guidelines have rules regarding use of untreated animal manures, (e.g., Californian Leafy Green Commodity Specific Guidelines) bans the use of untreated animal manures.

2.07.05: Are other non-synthetic crop treatments used (e.g. compost teas, fish emulsions, fish meal, blood meal, "bio fertilizers")? If No, go to 2.07.06.

Total points 0: Examples include but are not limited to compost teas, fish emulsions, fish meal, blood meal, and "bio fertilizers" that are produced from animal materials.

2.07.05a: Are non-synthetic treatments that contain animal products or animal manures applied to the edible portions crops?

Total points 15: Non-synthetic treatments that contain animal products or animal manures should not be applied to the edible portions of crops.

2.07.05b: Are non-synthetic crop treatment records available for each growing area including application records demonstrating the interval between application and harvest was not less than 45 days?

Total points 15: Non-synthetic crop treatment records should be available for each growing facility(s) including application records demonstrating the interval between application and harvest was sufficient (i.e., not less than 45 days). There should be sufficient information in the records that would make it possible to trace an application back if needed. Application records should include at least the date, lot code and application method. \*

2.07.05c: Are there Certificate(s) of Analysis available from the non-synthetic crop treatment suppliers that covers pathogen testing (plus any other legally/best practice required testing)?

Total points 20: Certificates of analysis should be available for each lot of non-synthetic crop treatment (containing animal materials) used. Test should include microbiological test analysis. Microbial testing should include Salmonella and *E. coli* O157:H7 using approved sampling and testing methods. e.g. AOAC. and an accredited laboratory. Please see compliance criteria for further details regarding testing. All local and national legislation should also be followed. \*

2.07.05d: Are there Certificate(s) of Analysis (COA), letters of guarantee or some other documents from the non-synthetic crop treatment suppliers that covers heavy metal testing?

Total points 10: Certificate(s) of Analysis (COA), letters of guarantee or some other documents from the non-synthetic crop treatment supplier(s) that covers heavy metal testing should be available. Concerns are for heavy metals that may affect human health (e.g. Cadmium (Cd) Arsenic (As), Chromium (Cr), Lead (Pb), Mercury (Hg), Nickel (Ni), and Vanadium (V).).

2.07.06: Are any soil or substrate amendments (except inorganic nutrients/fertilizers) used that do not contain animal products and/or animal manures? If No, go to 2.07.07.

Total points 0: This refers to soil or substrate amendments (except inorganic nutrients/fertilizers) used that do not contain animal products and/or animal manures. Examples include but are not limited to plant by-products, humates, seaweed, inoculants, and conditioners.

2.07.06a: Are the grower's soil or substrate amendment (except inorganic nutrients/fertilizers that do not contain animal products and/or animal manures) records available for review including application records?

Total points 10: Records should legible and at least detail date of application, type of fertilizer, amount, method of application (drip, bulk, etc.) and operator name. There should be sufficient identification information in the records that would make it possible to trace an application back to the site if needed.

2.07.06b: Are there Certificate(s) of Analysis (COA) and/or letters of guarantee stating that the materials used are free from animal products and/or animal manures?

Total points 20: There should be Certificate(s) of Analysis and/or letters of guarantee from the fertilizer supplier, stating that the materials they are supplying are free from animal products and/or animal manures. A statement of ingredients or letter from suppliers attesting this fact is acceptable. Auditor should match the names of the materials being used with the COA's and/letters of guarantee.

2.07.07: Are inorganic fertilizers used? If No, go to 2.07.08.

Total points 0: Examples of manufactured inorganic fertilizers include ammonium nitrate, ammonium sulfate, chemically synthesized urea, etc.

2.07.07a: Are the grower's inorganic fertilizer records available for review including application records?

Total points 10: Records should be legible and at least detail date of application, type of fertilizer, amount, method of application (drip, bulk, etc.), and operator name. There should be sufficient identification information in the records that would make it possible to trace an application back to the site if needed.

2.07.07b: Are there Certificate(s) of Analysis (COA), letters of guarantee or some other documents from the inorganic fertilizer supplier(s) that specifies the all the ingredients including inert materials?

Total points 7: Certificate(s) of Analysis (COA), letters of guarantee or other formal documentation from the fertilizer manufacturer's or supplier(s) should be current and state any inert or active ingredient substances used as "fillers" (e.g., clay pellets, granular limestone). Concerns are for heavy metals that may affect human health (e.g. Cadmium (Cd) Arsenic (As), Chromium (Cr), Lead (Pb), Mercury (Hg), Nickel (Ni), and Vanadium (V).).

2.07.08: If fertilizers and/or fertilizer containers are stored on the property, are they stored in a manner to prevent contamination to the growing area(s), product or any of water sources?

Total points 3: Fertilizers and/or fertilizer containers should be stored securely to prevent contamination issues.

# Irrigation/Water Use

2.08.01: Does the growing operation practice dryland farming? If No, go to 2.08.02.

Total points 0: This refers to crop production that relies only on direct rainfall.

2.08.01a: If the growing operation practices dryland farming, are there water systems used in the growing operation to supply for crop needs such as crop protection/fertilizer applications, and frost or freeze prevention program? If No, go to 2.08.02.

Total points 0: Water systems used in the growing operation to supply for crop needs such as crop protection/fertilizer applications, and frost or freeze prevention program.

2.08.01b: Are microbiological tests, including generic *E. coli* conducted on the water? If No, go to 2.08.01d.

Total points 20: Microbial water testing including generic *E. coli* should occur for all water sources used for any growing activities like crop protection/fertilizer and frost or freeze prevention programs. The score for this question is "No" if test records are older than 12 months.

2.08.01c: Are the microbiological tests current and conducted at the required and/or expected frequencies?

Total points 15: One sample per water source should be collected and tested prior to use and then ideally monthly, or at frequency relative to the associated risks. \* For commodities under the CA Leafy Greens agreement, one sample per water source should be collected and tested prior to use if >60 days since the last test of the water source. Routine sampling should be collected no less than 18 hour apart and at least monthly during use.

2.08.01d: Do written procedures (SOPs) exist covering proper sampling protocols which include where samples should be taken and how samples should be identified?

Total points 10: There should be documented procedures in place detailing how water samples are taken in the field including stating how samples should be identified i.e. clearly naming the location that the sample was taken, the water source and the date (this is important in order to be able to calculate geometric means). Samples should be taken at a point as close to the point of use as possible where water contacts the crop, so as to test both the water source and the water distribution system.

2.08.01e: Do written procedures (SOPs) exist covering corrective measures for unsuitable or abnormal water testing results?

Total points 10: Written procedures (SOPs) should exist covering corrective measures not only for the discovery of unsuitable or abnormal water results but also as a preparation on how to handle such findings.

2.08.01f: If unsuitable or abnormal results have been detected, have documented corrective measures been performed?

Total points 20: For generic *E. coli* (unless more stringent guidelines/laws in existence) <126MPN (or CFU)/100mL (rolling geometric mean n=5) and <235MPN (or CFU)/100mL for any single sample. Where thresholds have been exceeded there should be recorded corrective actions including investigations, water retests and crop testing (*E. coli* O157:H7 and Salmonella - zero tolerance). \*

2.08.02: Is the water used for the growing operation sourced from municipal or district water pipeline systems? If No, go to 2.08.03.

Total points 0: (No expectation).

2.08.02a: Are microbiological tests, including generic *E. coli* conducted on the water? If No, go to 2.08.02c.

Total points 20: Microbial water testing including generic *E. coli* should occur on a routine basis. All water sources should be tested that are used for direct contact with the edible portion of a crop as well as non-contact water sources. The score for this question is "No" if test records are older than 12 months.

2.08.02b: Are the microbiological tests current and conducted at the required and/or expected frequencies?

Total points 15: One sample per water source should be collected and tested prior to use and then ideally monthly, or at frequency relative to the associated risks. \* For commodities under the CA Leafy Greens agreement, one sample per water source should be collected and tested prior to use if >60 days since the last test of the water source. Routine sampling should be collected no less than 18 hour apart and at least monthly during use.

2.08.02c: Do written procedures (SOPs) exist covering proper sampling protocols which include where samples should be taken and how samples should be identified?

Total points 10: There should be documented procedures in place detailing how water samples are taken in the field including stating how samples should be identified i.e. clearly naming the location that the sample was taken, the water source and the date (this is important in order to be able to calculate geometric means). Samples should be taken at a point as close to the point of use as possible where water contacts the crop, so as to test both the water source and the water distribution system.

2.08.02d: Do written procedures (SOPs) exist covering corrective measures for unsuitable or abnormal water testing results?

Total points 10: Written procedures (SOPs) should exist covering corrective measures not only for the discovery of unsuitable or abnormal water results but also as a preparation on how to handle such findings.

2.08.02e: If unsuitable or abnormal results have been detected, have documented corrective measures been performed?

Total points 20: For generic *E. coli* (unless more stringent guidelines/laws in existence) <126MPN (or CFU)/100mL (rolling geometric mean n=5) and <235MPN (or CFU)/100mL for any single sample. Where thresholds have been exceeded there should be recorded corrective actions including investigations, water retests and crop testing (*E. coli* O157:H7 and Salmonella - zero tolerance). \*

2.08.02f: Are the crops irrigated by a micro irrigation or drip system?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.02g: Is overhead irrigation used to irrigate the crop or as part of a frost or freeze prevention program? NOTE: "Irrigating the crop" refers to irrigation during the mature growing cycle. This does not include pre-planting or just after planting to create a stand.

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.02h: Are the crops irrigated by flood irrigation or a furrow system?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.02i: Are the crops sub irrigated (also known as seepage irrigation)?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.03: Is the water used in the growing operation sourced from wells? If No, go to 2.08.04.

Total points 0: (No expectation).

2.08.03a: Are all well heads at adequate distance from untreated manure?

Total points 15: There should be approximately 200ft (61m) separation of untreated manure from wells. Distance may increase or decrease depending on the risk variables e.g. topography (uphill or downhill). \*

2.08.03b: Is the well designed to prevent contamination?

Total points 10: If wells are used they must designed to prevent contamination. Closed wells should be sealed and protected against contamination issues.

2.08.03c: Is it evident that the well(s) is free from contamination issues and are measures taken to minimize contamination of wells?

Total points 10: A routine maintenance and program should be in place that includes removal of all inappropriate materials (e.g. plant material, trash, animal carcasses). Filtration, disinfection systems, etc. also may be part of the measures taken to minimize contamination. Well heads should be free from cracks in the concrete.

2.08.03d: Are records kept for periodic inspections and treatment of wells (if performed) available for review?

Total points 7: "Records" may include calendar books with commentary regarding what was checked, the condition, unusual occurrences, and any action taken. If using a disinfection injection system (e.g. chlorination), there should be monitoring logs completed on at least a daily basis. Any well "shocking" should be recorded. The appropriate support documentation should be available for review.

2.08.03e: Are microbiological tests, including generic *E. coli* conducted on the water? If No, go to 2.08.03g.

Total points 20: Microbial water testing including Generic *E. coli* should occur on a routine basis. All water sources should be tested that are used for direct contact with the edible portion of a crop as well as non-contact water sources. The score for this question is "No" if test records are older than 12 months.

2.08.03f: Are the microbiological tests current and conducted at the required and/or expected frequencies?

Total points 15: One sample per water source should be collected and tested prior to use and then ideally monthly, or at frequency relative to the associated risks. \* For commodities under the CA Leafy Greens agreement, one sample per water source should be collected and tested prior to use if >60 days since the last test of the water source. Routine sampling should be collected no less than 18 hour apart and at least monthly during use.

2.08.03g: Do written procedures (SOPs) exist covering proper sampling protocols which include where samples should be taken and how samples should be identified?

Total points 10: There should be documented procedures in place detailing how water samples are taken in the field including stating how samples should be identified i.e. clearly naming the location that the sample was taken, the water source and the date (this is important in order to be able to calculate geometric means). Samples should be taken at a point as close to the point of use as possible where water contacts the crop, so as to test both the water source and the water distribution system.

2.08.03h: Do written procedures (SOPs) exist covering corrective measures for unsuitable or abnormal water testing results?

Total points 10: Written procedures (SOPs) should exist covering corrective measures not only for the discovery of unsuitable or abnormal water results but also as a preparation on how to handle such findings.

2.08.03i: If unsuitable or abnormal results have been detected, have documented corrective measures been performed?

Total points 20: For Generic *E. coli* (unless more stringent guidelines/laws in existence) <126MPN (or CFU)/100mL (rolling geometric mean n=5) and <235MPN (or CFU)/100mL for any single sample. Where thresholds have been exceeded there should be recorded corrective actions including investigations, water retests and crop testing (*E. coli* O157:H7 and Salmonella - zero tolerance). \*

2.08.03j: Are the crops irrigated by a micro irrigation or drip system?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.03k: Is overhead irrigation used to irrigate the crop or as part of a frost or freeze prevention program? NOTE: "Irrigating the crop" refers to irrigation during the mature growing cycle. This does not include pre-planting or just after planting to create a stand.

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.03I: Are the crops irrigated by flood irrigation or a furrow system?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.03m: Are the crops sub irrigated (also known as seepage irrigation)?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.04: Is the water used in the growing operation sourced from ponds, reservoirs, watersheds or other surface water source? If No, go to 2.08.05.

Total points 0: Water sourced from ponds, reservoirs, watersheds or other surface water systems may carry more of a risk for contamination than closed water sources. For surface waters, consider the impact of storm events on irrigation practices. Bacterial loads in surface water are generally much higher than normal, and caution should be exercised when using these waters for irrigation.

2.08.04a: Is surface water in adequate distance from untreated manure?

Total points 15: There should be approximately 100ft (30 m) separation for sandy soil and 200ft (61 m) separation for loam or clay soil (slope less than 6%; increase distance to 300ft (91 m) if slope is greater than 6%). Distance may increase or decrease depending on the risk variables e.g. topography (uphill or downhill). \*

2.08.04b: Do animals (domestic, livestock, or wild) have access to the water source?

Total points 7: Animals (domestic, livestock, or wild) should not have access to the system due to the possibility of contamination occurrences.

2.08.04c: Is it evident that the water source is free of contamination issues and are measures taken to minimize contamination of the water source?

Total points 10: A routine maintenance program should be in place that includes removal of all inappropriate materials (e.g. plant material, trash, animal carcasses). Filtration, documentation of animal intrusion, disinfection systems, etc. also may be part of the measures taken to minimize contamination.

2.08.04d: Are records kept for the periodic visual inspections and disinfection treatments (if used) available for review?

Total points 7: "Records" may include calendar books with commentary regarding what was checked, the condition, unusual occurrences, and any action taken. If using a disinfection injection system (e.g. chlorination), there should be monitoring logs completed on at least a daily basis. The appropriate support documentation should be available for review.

2.08.04e: Are microbiological tests, including generic *E. coli* conducted on the water? If No, go to 2.08.04g.

Total points 20: Microbial water testing including generic *E. coli* should occur on a routine basis. All water sources should be tested that are used for direct contact with the edible portion of a crop as well as non-contact water sources. The score for this question is "No" if test records are older than 12 months.

2.08.04f: Are the microbiological tests current and conducted at the required and/or expected frequencies?

Total points 15: One sample per water source should be collected and tested prior to use and then ideally monthly, or at frequency relative to the associated risks. \* For commodities under the CA Leafy Greens agreement, one sample per water source should be collected and tested prior to use if >60 days since the last test of the water source. Routine sampling should be collected no less than 18 hour apart and at least monthly during use.

2.08.04g: Do written procedures (SOPs) exist covering proper sampling protocols which include where samples should be taken and how samples should be identified?

Total points 10: There should be documented procedures in place detailing how water samples are taken in the field including stating how samples should be identified i.e. clearly naming the location that the sample was taken, the water source and the date (this is important in order to be able to calculate geometric means). Samples should be taken at a point as close to the point of use as possible where water contacts the crop, so as to test both the water source and the water distribution system.

2.08.04h: Do written procedures (SOPs) exist covering corrective measures for unsuitable or abnormal water testing results?

Total points 10: Written procedures (SOPs) should exist covering corrective measures not only for the discovery of unsuitable or abnormal water results but also as a preparation on how to handle such findings.

2.08.04i: If unsuitable or abnormal results have been detected, have documented corrective measures been performed?

Total points 20: For generic *E. coli* (unless more stringent guidelines/laws in existence) <126MPN (or CFU)/100mL (rolling geometric mean n=5) and <235MPN (or CFU)/100mL for any single sample. Where thresholds have been exceeded there should be recorded corrective actions including investigations, water retests and crop testing (*E. coli* O157:H7 and Salmonella - zero tolerance). \*

2.08.04j: Are the crops irrigated by a micro irrigation or drip system?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.04k: Is overhead irrigation used to irrigate the crop or as part of a frost or freeze prevention program? NOTE: "Irrigating the crop" refers to irrigation during the mature growing cycle. This does not include pre-planting or just after planting to create a stand.

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.04I: Are the crops irrigated by flood irrigation or a furrow system?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.04m: Are the crops sub irrigated (also known as seepage irrigation)?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.05: Is the water used in the growing operation sourced from canals, rivers, ditches, or other open flowing water systems? If No, go to 2.08.06.

Total points 0: Water sourced from canals, rivers, ditches or other open flowing water systems may carry more of a risk for contamination than closed water sources. For surface waters, consider the impact of storm events on irrigation practices. Bacterial loads in surface water are generally much higher than normal, and caution should be exercised when using these waters for irrigation.

2.08.05a: Is surface water in adequate distance from untreated manure?

Total points 15: There should be approximately 100ft (30 m) separation for sandy soil and 200ft (61 m) separation for loam or clay soil (slope less than 6%; increase distance to 300ft (91 m) if slope is greater than 6%). Distance may increase or decrease depending on the risk variables e.g. topography (uphill or downhill). \*

2.08.05b: Is the water source under the direction of a water authority or district?

Total points 5: Water sources from rivers, canals, etc., should be managed from a central authority charged with maintaining adequate water quality. Evidence like permits, invoices, etc., are useful compliance evidence.

2.08.05c: Do animals (domestic, livestock, or wild) have access to the water source?

Total points 7: Animals (domestic, livestock, or wild) should not have access to the system due to the possibility of contamination occurrences.

2.08.05d: Is it evident that the water source is free of contamination issues and are measures taken to minimize contamination of the water source?

Total points 10: A routine maintenance program should be in place that includes removal of all inappropriate materials (e.g. plant material, trash, animal carcasses). Filtration, documentation of animal intrusion, disinfection systems, etc. also may be part of the measures taken to minimize contamination.

2.08.05e: Are records kept for periodic visual inspection and disinfection (if occurring) of the water source and available for review?

Total points 7: "Records" may include calendar books with commentary regarding what was checked, the condition, unusual occurrences, and any action taken. If using a disinfection injection system (e.g. chlorination), there should be monitoring logs completed on at least a daily basis. The appropriate support documentation should be available for review.

2.08.05f: Are microbiological tests, including generic *E. coli* conducted on the water? If No, go to 2.08.05h.

Total points 20: Microbial water testing including generic *E. coli* should occur on a routine basis. All water sources should be tested that are used for direct contact with the edible portion of a crop as well as non-contact water sources. The score for this question is "No" if test records are older than 12 months.

2.08.05g: Are the microbiological tests current and conducted at the required and/or expected frequencies?

Total points 15: One sample per water source should be collected and tested prior to use and then ideally monthly, or at frequency relative to the associated risks. \* For commodities under the CA Leafy Greens agreement, one sample per water source should be collected and tested prior to use if >60 days since the last test of the water source. Routine sampling should be collected no less than 18 hour apart and at least monthly during use.

2.08.05h: Do written procedures (SOPs) exist covering proper sampling protocols which include where samples should be taken and how samples should be identified?

Total points 10: There should be documented procedures in place detailing how water samples are taken in the field including stating how samples should be identified i.e. clearly naming the location that the sample was taken, the water source and the date (this is important in order to be able to calculate geometric means). Samples should be taken at a point as close to the point of use as possible where water contacts the crop, so as to test both the water source and the water distribution system.

2.08.05i: Do written procedures (SOPs) exist covering corrective measures for unsuitable or abnormal water testing results?

Total points 10: Written procedures (SOPs) should exist covering corrective measures not only for the discovery of unsuitable or abnormal water results but also as a preparation on how to handle such findings.

2.08.05j: If unsuitable or abnormal results have been detected, have documented corrective measures been performed?

Total points 20: For Generic *E. coli* (unless more stringent guidelines/laws in existence) <126MPN (or CFU)/100mL (rolling geometric mean n=5) and <235MPN (or CFU)/100mL for any single sample. Where thresholds have been exceeded there should be recorded corrective actions including investigations, water retests and crop testing (*E. coli* O157:H7 and Salmonella - zero tolerance). \*

2.08.05k: Are the crops irrigated by a micro irrigation or drip system?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.05I: Is overhead irrigation used to irrigate the crop or as part of a frost or freeze prevention program? NOTE: "Irrigating the crop" refers to irrigation during the mature growing cycle. This does not include preplanting or just after planting to create a stand.

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.05m: Are the crops irrigated by flood irrigation or furrow system?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.05n: Are the crops sub irrigated (also known as seepage irrigation)?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.06: Is reclaimed water used in the growing operation? NOTE: This refers to wastewater that has gone through a treatment process. If No, go to 2.08.07.

Total points 0: Wastewater that has been gone through a treatment process. Reclaimed water shall be subject to applicable local and national regulations and standards. Prior to using this water for agricultural purposes growers should check with regulatory bodies to determine the appropriate parameters and tolerances to be used.

2.08.06a: Is the reclamation process under the direction of a water reclamation management or authority?

Total points 10: Reclaimed water should be treated with adequate disinfection systems and tested frequently, ideally under the direction of a water reclamation authority or other management body. Reclaimed water shall be subject to applicable local and national regulations and standards. Prior to using this water for agricultural purposes growers should check with regulatory bodies to determine the appropriate parameters and tolerances to be used.

2.08.06b: Are microbial control measures for reclaimed water utilized?

Total points 15: Reclaimed water should be treated with adequate disinfection systems and tested frequently to ensure water quality standards are met. Reclaimed water shall be subject to applicable local and national regulations and standards. Prior to using this water for agricultural purposes growers should check with regulatory bodies to determine the appropriate parameters and tolerances to be used.

2.08.06c: Are microbiological tests, including generic *E. coli* conducted on the water? If No, go to 2.08.06e.

Total points 20: Microbial water testing including generic *E. coli* should occur on a routine basis. All water sources should be tested that are used for direct contact with the edible portion of a crop as well as non-contact water sources. The score for this question is "No" if test records are older than 12 months.

2.08.06d: Are the microbiological tests current and conducted at the required and/or expected frequencies?

Total points 15: One sample per water source should be collected and tested prior to use and then ideally monthly, or at frequency relative to the associated risks. \* For commodities under the CA Leafy Greens agreement, one sample per water source should be collected and tested prior to use if >60 days since the last test of the water source. Routine sampling should be collected no less than 18 hour apart and at least monthly during use.

2.08.06e: Do written procedures (SOPs) exist covering proper sampling protocols which include where samples should be taken and how samples should be identified?

Total points 10: There should be documented procedures in place detailing how water samples are taken in the field including stating how samples should be identified i.e. clearly naming the location that the sample was taken, the water source and the date (this is important in order to be able to calculate geometric means). Samples should be taken at a point as close to the point of use as possible where water contacts the crop, so as to test both the water source and the water distribution system.

2.08.06f: Do written procedures (SOPs) exist covering corrective measures for unsuitable or abnormal water testing results?

Total points 10: Written procedures (SOPs) should exist covering corrective measures not only for the discovery of unsuitable or abnormal water results but also as a preparation on how to handle such findings.

2.08.06g: If unsuitable or abnormal results have been detected, have documented corrective measures been performed?

Total points 0: Total points 0: For generic *E. coli* (unless more stringent guidelines/laws in existence) <126MPN (or CFU)/100mL (rolling geometric mean n=5) and <235MPN (or CFU)/100mL for any single sample. Where thresholds have been exceeded there should be recorded corrective actions including investigations, water retests and crop testing (*E. coli* O157:H7 and Salmonella - zero tolerance). \*

2.08.06h: Are the crops irrigated by a micro irrigation or drip system?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.06i: Is overhead irrigation used to irrigate the crop or as part of a frost or freeze prevention program? NOTE: "Irrigating the crop" refers to irrigation during the mature growing cycle. This does not include preplanting or just after planting to create a stand.

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.06j: Are the crops irrigated by flood irrigation or a furrow system?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.06k: Are the crops sub irrigated (also known as seepage irrigation)?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.07: Are tail water (run off water) systems used in the growing operation? If No, go to 2.08.08.

Total points 0: Tail water return systems catch spilled or runoff water and pump the water back to the top of the field.

2.08.07a: Is surface water in adequate distance from untreated manure?

Total points 15: There should be approximately 100ft (30 m) separation for sandy soil and 200ft (61 m) separation for loam or clay soil (slope less than 6%; increase distance to 300ft (91 m) if slope is greater than 6%). Distance may increase or decrease depending on the risk variables e.g. topography (uphill or downhill). \*

2.08.07b: Do animals (domestic, livestock, or wild) have access to the tail water systems?

Total points 7: Animals (domestic, livestock, or wild) should not have access to the system due to the possibility of contamination occurrences.

2.08.07c: Is it evident that the water source is free of contamination issues and are measures taken to minimize contamination of the tail water system?

Total points 10: A routine maintenance program should be in place that includes removal of all inappropriate materials (e.g. plant material, trash, animal carcasses). Filtration, documentation of animal intrusion, disinfection systems, etc. also may be part of the measures taken to minimize contamination.

2.08.07d: Are records kept for periodic visual inspection and disinfection (if occurring) of the water source and available for review?

Total points 7: "Records" may include calendar books with commentary regarding what was checked, the condition, unusual occurrences, and any action taken. If using a disinfection injection system (e.g. chlorination), there should be monitoring logs completed on at least a daily basis. The appropriate support documentation should be available for review.

2.08.07e: Are microbiological tests, including generic *E. coli* conducted on the water? If No, go to 2.08.07g.

Total points 20: Total points 0: Microbial water testing including generic *E. coli* should occur on a routine basis. All water sources should be tested that are used for direct contact with the edible portion of a crop as well as non-contact water sources. The score for this question is "No" if test records are older than 12 months.

2.08.07f: Are the microbiological tests current and conducted at the required and/or expected frequencies?

Total points 15: One sample per water source should be collected and tested prior to use and then ideally monthly, or at frequency relative to the associated risks. \* For commodities under the CA Leafy Greens agreement, one sample per water source should be collected and tested prior to use if >60 days since the last test of the water source. Routine sampling should be collected no less than 18 hour apart and at least monthly during use.

2.08.07g: Do written procedures (SOPs) exist covering proper sampling protocols which include where samples should be taken and how samples should be identified?

Total points 10: There should be documented procedures in place detailing how water samples are taken in the field including stating how samples should be identified i.e. clearly naming the location that the sample was taken, the water source and the date (this is important in order to be able to calculate geometric means). Samples should be taken at a point as close to the point of use as possible where water contacts the crop, so as to test both the water source and the water distribution system.

2.08.07h: Do written procedures (SOPs) exist covering corrective measures for unsuitable or abnormal water testing results?

Total points 10: Written procedures (SOPs) should exist covering corrective measures, not only for the discovery of unsuitable or abnormal water results but also as a preparation on how to handle such findings.

2.08.07i: If unsuitable or abnormal results have been detected, have documented corrective measures been performed?

Total points 20: For generic *E. coli* (unless more stringent guidelines/laws in existence) <126MPN (or CFU)/100mL (rolling geometric mean n=5) and <235MPN (or CFU)/100mL for any single sample. Where thresholds have been exceeded there should be recorded corrective actions including investigations, water retests and crop testing (*E. coli* O157:H7 and Salmonella - zero tolerance). \*

2.08.07j: Are the crops irrigated by a micro irrigation or drip system?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.07k: Is overhead irrigation used to irrigate the crop or as part of a frost or freeze prevention program? NOTE: "Irrigating the crop" refers to irrigation during the mature growing cycle. This does not include pre-planting or just after planting to create a stand.

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.07I: Are the crops irrigated by flood irrigation or furrow system?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.07m: Are the crops sub irrigated (also known as seepage irrigation)?

Total points 0: Information gathering question. Reducing contact with edible portion of the crop is believed to reduce microbial risk.

2.08.08: Are check valves, anti-siphon devices, or other back flow prevention systems in use when and where necessary?

Total points 10: Irrigation systems should utilize effective devices which can minimize the potential risk of accidentally allowing any injected chemical/fertilize to flow back into the irrigation well, surface water source, or to discharge onto the land where not intended.

2.08.09: Is irrigation equipment not in use free from pest contamination and stored clean, off the ground?

Total points 10: Irrigation equipment that is not in use should be stored in a hygienic manner, free of pest contamination and clean. Growers should check the unused irrigation periodically to make sure that it has not become a pest harborage area or become dirty due to rains.

# **Crop Protection**

2.09.01: Is there a documented procedure for the mixing/loading of crop protection materials?

Total points 5: There should be a documented procedure describing how to mix and load crop protection products (e.g. insecticides, fungicides, herbicides, plant growth regulators, etc.). The procedure should include adhering to the requirements of the crop protection product labels.

2.09.01a: Is mixing/loading of crop protection materials performed according to the procedure and label instructions?

Total points 7: Mixing and loading of crop protection materials should be done as prescribed by prevailing national/local standards and guidelines. All agricultural chemical additions, dilutions, etc., should be performed safely and within a distance where crop, growing areas and any water source may not be affected.

2.09.02: Is there a documented procedure for the rinsing and cleaning of crop protection equipment?

Total points 5: There should be a documented procedure describing how to perform the rinsing and cleaning of crop protection equipment (measuring containers and devices, mixing containers, application equipment, etc.). The procedure should include adhering to the requirements of the crop protection product labels (e.g. disposal of spray mixture and rinsate, etc.).

2.09.02a: Is rinsing and cleaning of crop protection equipment performed according to the procedure and label instructions?

Total points 7: Rinsing and cleaning of all crop protection equipment should be done as prescribed by prevailing national/ local standards and guidelines. Care should be taken so that such activities are performed safely and within a distance where land and water sources may not be affected.

2.09.03: Is there documentation that shows the individual(s) making decisions for crop protection applications are competent?

Total points 10: Current valid certificates, licenses, another form of proof of training recognized by prevailing national/local standards and guidelines should be available for the individual(s) making decisions on crop protection application (e.g. choice of crop protection materials, application timings, rates etc.).

2.09.04: Is there documentation that shows employees who handle crop protection materials are trained or are under the supervision of a trained individual?

Total points 15: Current valid certificates, licenses, or another form of proof of training recognized by prevailing national/ local standards and guidelines should be available for supervisors/ workers handling, mixing/loading/and applying crop protection products.

2.09.05: Does the growing operation follow a pesticide application recording program of all plant protection products (including soil and substrate pre-plant treatments)? If No, go to 2.09.06. If this question is answered No, automatic failure of this audit will result.

Total points 20: The growing operation should follow a pesticide application record keeping program that at least includes the applicator's name and certification number (if applicable). Month, day, and year of application; crop, commodity, or site to which the chemical was applied; product trade name, total amount applied; size of treatment area; and application location. Ideally records should detail active ingredient.

2.09.05a: Are crop protection application records up to date and available for review?

Total points 15: Records should be up to date detailing any plant protection applications in the current season.

2.09.06: Has the growing operation got registration information available about the plant protection products registered for use for the target crops in the country of production? If N/A, go to 2.09.07. If this question is answered No, automatic failure of this audit will result.

Total points 20: Grower should have registration/label information for the plant protection products registered in the country of use for the target crop where official registration is in place. N/A is only allowed when registration information does not exists for plan protection products to be used in the target crop in the country of production in which case 2.09.07 and 2.09.07(a) must be answered. Where registration information exists, 2.09.06 (a) and (b) must be answered. Where registration information exists and it is not available at the growing operation, then answer to this question is NO and automatic failure of the audit will result.

2.09.06a: Are crop protection applications restricted by the guidelines established by the product label, manufacturer recommendation, or by prevailing national/ local standards and guidelines? If this question is answered No, automatic failure of this audit will result.

Total points 20: Information should at least detail: ingredients, target pest(s)/organism(s), sites where the product may be used, application methods that are required or preferred, how much chemical should be applied, rate of application, whether there are any restrictions on use (such as temperature, time of day, season of the year, contamination of sensitive areas, exposure of non-target species, application methods that are prohibited, how often the pesticide should or may be applied, all restricted entry intervals (REI's) pertaining to existing uses, as applicable), maximum application rates per treatment and per year, pre-planting intervals (PPI's), pre-harvest intervals(PHI's) and storage and disposal guidelines.

2.09.06b: Where harvesting is restricted by pre-harvest intervals (as required on the crop protection chemical product labels, manufacturer recommendations and/or by prevailing national/ local standards) is the grower adhering to these pre-harvest interval time periods? If this question is answered No, automatic failure of this audit will result.

Total points 20: Pre-harvest intervals specify the amount of time that must elapse between pesticide application and crop harvest. These intervals are established to allow sufficient time for the crop to metabolize (break down) the pesticide so residue levels do not exceed those originally established when the pesticide received its label.

2.09.07: If applicable, for those plant protection products that are not registered for use on target crops in the country of production, if the country has no or a partial legislative framework to cover plant protection products, can the grower show that they have registration information, label information, MRL tolerances, etc. for the country of destination? If this question is answered No, automatic failure of this audit will result. If N/A, go to 2.09.08.

Total points 20: In the situation that the country of production has no or a partial legislative framework covering plant protection products and the use of crop protection products that are registered for the target crop in another country (extrapolation) is not prohibited, the grower must have information for the plant protection products in the country(ies) of destination (that information must be in the form of: registration for the specific crop, product labels Maximum Residue Limit tolerances and could also include , chemical banned lists, an any other relevant guidelines or legislations). If there are not plan protection products being used in this situation, the answer to this question is not-applicable (N/A). If there is no information available for the plant protection product used that are not registered in the country of production or it's use based on registration, label and other pertinent guidelines of the destination country (extrapolation) is prohibited by the country of production, the answer is NO and automatic failure of the audit will result. If N/A, go to 2.09.08.

2.09.07a: Is there evidence available that the grower is taking all the necessary measures to comply with the country(ies) of destination expectations regarding crop protection products used (e.g. registration information, label information, MRL tolerances or any other guidelines applicable)? If this question is answered No, automatic failure of this audit will result.

Total points 10: The grower should be able to provide evidence (practices and/or documentation) that shows that he is in compliance with the legislation he is adhering to in the country(ies) of destination for the plant protection products being applied. That evidence may be in the form of: chemical application methods and dosage, use of Personal Protective Equipment, compliance with re-entry and harvest

intervals, employee training, compliance with MRL tolerances and any other relevant. If this question is answered No, automatic failure of this audit will result.

2.09.08: Are employee re-entry intervals established as required by the pesticide label, manufacturer recommendation, or by prevailing national/ local standards and guidelines?

Total points 10: Re-entry interval is the period of time immediately following the application of a pesticide during which unprotected workers should not enter a field. Failure to observe the specified interval could potentially result in agricultural worker health and safety issues.

2.09.09: When crop protection applications occur, does posting take place on area of treatment according to prevailing national/ local standards and guidelines?

Total points 10: Posting should be done in accordance to the pesticide label and prevailing national/ local standards and guidelines to protect agricultural workers from exposure to pesticides.

2.09.10: To avoid drift, are crop protection applications restricted when gusts are excessive?

Total points 10: Including the activities of the farming operation's adjacent neighbors, crop protection applications should be restricted when gusts are excessive.

2.09.11: If crop protection containers are stored on the property (even temporarily), are they stored in a manner to prevent contamination and disposed of responsibly?

Total points 10: Crop protection containers should be stored securely even if temporarily stored. Empty crop protection containers, excess crop protection rinsate should be disposed of safely according to the product label, manufacturer recommendation or by prevailing national/ local standards and guidelines.

2.09.12: Have documented policies and/or procedures been developed for the monitoring of crop protection application equipment (e.g. calibration procedures, inspections, replacement)?

Total points 10: Procedures may include regular calibration, inspections, replacement, and maintenance of the crop protection equipment.

2.09.12a: Is it evident that the equipment used for crop protection applications is in good working order?

Total points 10: All equipment used in crop protection applications should be in good working order so correct applications can be made thus reducing potential crop contamination or drift issues.

# Field Employee Hygiene (applies to on-the-farm or greenhouse workers, not the harvesting workers)

2.10.01: Does the growing operation have a documented and implemented policy for dealing with employees who appear to be physically ill, or become ill while working?

Total points 10: There should be a written policy supported by visual evidence that employees who appear to be physically ill or become ill while working are prohibited from contact with product. This policy should require employees to immediately report illness or symptoms of illness to the management. If labor is supplied by a contractor, a copy of the policy used by the contractor should be available.

2.10.02: Does the growing operation have a documented and implemented policy regarding employees with open sores and wounds?

Total points 10: There should be a written policy supported by visual evidence that employees with exposed boils, sores, infected wounds, or any other source of abnormal contamination should be prohibited from contact with product. All bandages must be covered with a non-porous covering such as nitrile or plastic gloves. If labor is supplied by a contractor, a copy of the procedures should be available.

2.10.03: Does the growing operation have documented and implemented procedures describing the disposition of product that has come into contact with blood or other bodily fluids? If this question is answered No, automatic failure of this audit will result.

Total points 20: Written procedures should be in place describing the disposition of product that has come into contact with blood or other bodily fluids. If labor is supplied by a contractor a copy of the policy should be available. If this question is answered No, automatic failure of this audit will result.

2.10.04: Does the growing operation have documented and implemented policies prohibiting eating, drinking (including gum chewing) using tobacco in the growing area?

Total points 10: There should be a written policy supported by visual evidence that eating (including chewing gum, drinking (other than drinking water (avoiding glass)), and tobacco use must be restricted to areas away from the growing area(s). If labor is supplied by a contractor, a copy of the policy should be available.

2.10.05: Is there a food safety hygiene training program covering new and existing employees and are there records of these training events?

Total points 15: There should be a formal training program to inform employees of the current policies and requirements of the company regarding hygiene. Frequency should be at the start of the season and then at some topics covered at least quarterly, but ideally monthly. Training material covering the content of the company policies and requirements regarding hygiene should be available.

2.10.06; Are there operational toilet facilities provided? If NO, go to 2.10.07. If this question is answered No, the audit will result in an automatic failure.

Total points 20: Toilet facilities should be available for employees. Privies (unplumbed outhouses) may be allowed only if they are in suitable condition, meeting prevailing national/ local standards and guidelines. The term "operational" means that the toilets have water if they are flushing and that they flush.

2.10.06a: Are toilet facilities placed within 1/4 mile or 5 minutes walking distance of all employees?

Total points 10: Toilet facility placement should be within 1/4 mile or 5 minutes walking distance of where employees are located or if more stringent, as per prevailing national/ local guidelines.

2.10.06b: Are toilet facilities in a suitable location to prevent contamination to product, packaging, equipment and growing areas?

Total points 15: Placement of toilet facilities should be in a suitable location to prevent contamination to product, packaging, equipment and growing areas.

2.10.06c: Is a minimum of one toilet facility provided for each group of 20 employees?

Total points 5: At least one toilet per 20 employees should be provided or if more stringent, as per prevailing national/ local guidelines.

2.10.06d: Do toilet facilities have visuals or signs, written in the appropriate languages, reminding employees to wash their hands before returning to work?

Total points 20: Toilet facilities should have visuals or signs written in the appropriate languages, reminding employees to wash their hands before returning to work. The visuals or signs should be placed in key areas where employees can easily see them.

2.10.06e: Are the toilets maintained in a clean and sanitary condition and are there records showing toilet cleaning, servicing and stocking is occurring regularly?

Total points 10: Toilets should be maintained in a clean and sanitary condition. Servicing records (either contracted or in-house) should be available for review showing toilet cleaning, servicing and stocking is occurring regularly. Toilet paper should be available at each toilet location and maintained in a hygienic manner (held on rolls, not placed in urinals, sinks or on the floor). Soiled tissue should not be placed in trash cans and/or on the floor.

2.10.06f: Are the catch basins of the toilets designed and maintained to prevent contamination (e.g. free from leaks and cracks)?

Total points 5: Catch basins from toilets must be designed and maintained properly to prevent contamination. Catch basins should be free of leaks, cracks and constructed of materials that will not degrade or decompose. NOTE: This includes flooring of the portable toilet units where contamination could be a potential issue.

2.10.06g: Is there a documented and implemented procedure for emptying the catch basin in a hygienic manner and also in a way that prevents product, packaging, equipment, water systems and growing area contamination?

Total points 5: If self-contained toilets are used, the toilet basins should be emptied, pumped, and cleaned in a manner to avoid contamination to product, packaging, equipment, water systems and growing area(s). Equipment used in emptying/pumping must be in good working order. A documented policy should exist and if occurring at the time of the inspection, the policy should be followed. The policy should include a response plan for major leaks or spills.

2.10.07: Is there evidence of human fecal contamination in the growing area(s)? If this question is answered "Yes", automatic failure of this audit will result.

Total points 20: There should be no evidence of human fecal contamination in the growing area, proximity to the growing area (within a distance where the crop in question may be affected), or any of the storage areas. If this question is answered "Yes", automatic failure of this audit will result.

2.10.08: Are there operational hand washing facilities provided? If No, go to 2.10.09.

Total points 15: Hand wash stations should be provided for employees to wash their hands as needed. The term "operational" meaning with water and drainage system.

2.10.08a: Are the hand washing facilities placed within <sup>1</sup>/<sub>4</sub> mile or 5 minutes walking distance of all employees?

Total points 10: Hand washing facilities should be within 1/4 mile or 5 minutes walking distance of where employees are located or if more stringent, as per prevailing national/ local guidelines.

2.10.08b: Are hand wash stations clearly visible (e.g. situated outside the toilet facility) and easily accessible to workers?

Total points 5: Hand wash stations should be clearly visible (i.e. situated outside the toilet facility) and easily accessible to workers to verify workers hand washing activities.

2.10.08c: Are hand wash stations properly stocked with soap, paper towels and trash can?

Total points 5: All hand washing facilities must be stocked with soap. Soap is liquid/foam/powder with single use pump dispenser method rather than communal bar type. To reduce the spreading of germs, single-use towels available at all hand washing facilities. Trash cans are provided for soiled paper towels.

2.10.08d: Are the hand wash stations designed and being maintained to prevent contamination onto the growing area(s) (i.e. spent water does not go straight to the ground)?

Total points 5: Hand wash stations should be free of clogged drains, designed and maintained properly to capture or control rinse water that could cause contamination onto product, packaging, equipment and growing area(s).

2.10.08e: Does the growing operation have a documented and implemented policy and procedure in place requiring employees to wash their hands (e.g. prior to beginning work, after breaks, after toilet use)?

Total points 10: There should be a written policy supported by visual evidence that employees are required to wash their hands prior to beginning work, after breaks, after using the toilets, etc. Other times when hand washing might be appropriate especially if around the growing crop, include after using a tissue, after touching chemicals and at any point where hands maybe contaminated with a substance that if this substance was to come into contact with the edible portion of the crop, it would be a food safety concern.

2.10.09: Is fresh potable drinking water provided for workers? If No, go to 2.10.10.

Total points 10: Fresh potable water meeting the quality standards for drinking water should be available for employees on site to prevent dehydration.

2.10.09a: If used, are water containers maintained in a clean condition?

Total points 5: Water containers should be maintained in a clean condition, free from residues and contamination to ensure employees are not adversely affected by contaminated water from unclean containers.

2.10.10: Are first-aid kits available and is the inventory maintained properly?

Total points 5: There should be a first-aid kit available that is stocked with inventory (e.g. disposable gloves, bandages) and accessible for employees. All date coded materials are within expiry dates.

2.10.11: Are there trash cans available on the field placed in suitable locations?

Total points 5: There should be adequate measures for trash disposal so that the growing and storage areas are not contaminated. Containers (e.g. dumpsters, cans) should be available and placed in suitable locations for the disposal of waste and trash.

2.10.12: Are there any foreign material issues observed that are or could be potential risks to the product in the growing area(s)?

Total points 5: There should be no foreign material issues that are or could be potential risks to the product in the growing area(s) (e.g. glass, jewelry, etc.).

2.10.13; Is there a documented and implemented policy that infant or toddler aged children are not allowed in the growing area? NOTE: This includes any packaging or equipment storage areas.

Total points 10: There is a written policy supported by visual evidence that infant or toddler aged children are not allowed in the growing operation as well as in or around any packaging, chemical or equipment storage areas.

# Harvesting Inspections, Policies and Training

2.11.01: Have self-audits been completed for this harvest crew?

Total points 5: Self-audits should be done to identify problems and/or situations which need improvement. Frequency of inspections should be established depending on the type of harvesting activity associated risk pressures. Self-audits are designed to identify problems and/or situations which need improvement in advance. Records should show where corrective actions have been made.

2.11.02: Was a pre-harvest inspection performed on the block being harvested and was the block cleared for harvest? If No, go to 2.11.03.

Total points 5: A pre-harvest block inspection should have been performed and if harvesting is occurring, it should show if there are any harvesting restrictions etc. The harvest crew might not have a copy of the actual inspection, but they should have a document indicating which blocks have been inspected and cleared for harvest. If answer No, go to 2.11.03.

2.11.02a: Where pre-harvest inspections have discovered issues, have buffer zones been clearly identified and at the time of the audit, are these buffer zones being respected?

Total points 15: Where pre-inspections have discovered issues e.g. flooding, animal intrusion issues, have the buffer zones been implemented e.g. 30ft (9.1m) from flooded areas, 5ft (1.5m) from evidence of pest activity - use larger buffer zones if national and local laws are more stringent.

2.11.03: Are there records of daily pre-operation inspections that check key aspects of equipment hygiene, personal hygiene, etc.?

Total points 5: Recorded pre-inspections should be designed to cover the key basic issues attributed to the type of harvesting and particular crop being harvested. Aspects to be considered would include equipment hygiene, tool hygiene, and personnel hygiene. Use of ATP is ideal practice and if used should be recorded properly along with any required corrective actions.

2.11.04: Is there a documented and implemented policy that when commodities are dropped on the ground they are discarded? (Non-applicable for commodities such as tubers, root crops, etc.).

Total points 5: There should be a documented policy that if products are dropped on ground the products are discarded. Staff should trained regarding this policy and records of training maintained. <u>Not applicable for tubers and root crops.</u>

2.11.05: Is there a food safety hygiene training program covering new and existing employees and are records of these training events?

Total points 15: There should be a formal training program to inform employees of the current policies and procedures and requirements of the company regarding hygiene. Frequency should be at the start of the season and then some topics covered at least quarterly, but ideally monthly. Training material covering the content of the company policies/procedures (which includes those items asked in this audit) and requirements regarding hygiene should be available.

2.11.06: Is there a documented and implemented policy stating what happens when harvesters find evidence of animal intrusion e.g. fecal material?

Total points 5: There should be a documented and implemented policy stating what happens if harvesting staff find evidence of animal intrusion e.g. fecal material. The policy should cover recorded training of staff regarding this policy, potential corrective actions e.g. product disposal, buffer zones, equipment cleaning and recording of the correctives actions.

# Harvesting Employee Activities & Sanitary Facilities (Applies to harvesting workers)

2.12.01: Are there any employees observed with improperly covered open wounds?

Total points 5: There should be no employees in harvesting with exposed boils, sores, infected wounds, or any other source of abnormal contamination. All bandages must be covered with a non-porous covering such as nitrile or plastic gloves.

2.12.02: Are any employees eating and drinking (other than water) in active harvest areas, areas yet to be harvested, near harvested product or storage areas?

Total points 5: Eating and drinking (other than water), including gum chewing must be restricted to areas away from production to prevent contamination of product, packaging, equipment, and the growing area.

2.12.03: Are any employees using tobacco products in active harvest areas, areas yet to be harvested, near harvested product or storage areas?

Total points 5: Smoking or chewing tobacco must be restricted to areas away from production to prevent contamination of product, packaging, equipment, and the growing area. There should be no evidence of spitting. Cigarette butts should be disposed of appropriately.

2.12.04: Is it evident the clothing harvesters are wearing is not posing a cross contamination risks?

Total points 5: Harvesters clothing should not be a cross contamination issues in terms of cleanliness.

2.12.05: Is it evident that employees are free of exposed jewelry (that may pose a foreign contamination issue) except for a single plain ring?

Total points 5: There should be no employees wearing loose objects above the waist (e.g., jewelry) except for a single plain ring.

2.12.06: Where gloves are required to be used by the auditee, are they appropriate for the type of harvesting (e.g., not using cotton gloves for harvesting a product such as lettuce) and are they in good working order?

Total points 5: If the operation requires the use of gloves for the harvesting crew employees, then the gloves need to be fit for the purpose intended. For example, cotton gloves trap moisture and get dirty easily, therefore are not ideal for an activity such as lettuce harvesting.

2.12.06a: Where gloves are used, are they latex-free?

Total points 0: Information gathering question. Some people are allergic to latex proteins. Using alternatives to latex gloves (especially powdered latex gloves) should be considered.

2.12.07: If any protective clothing is used by the auditee (e.g., gloves, aprons, sleeves) are they removed prior to using restrooms, going on breaks, etc?

Total points 5: If outer garments (e.g., gloves, aprons) are used, these should be removed prior to using the restrooms, going on break, etc. The use of outer garments is mandated if "in-field processing" is performed. See question 2.13.09c for further details.

2.12.07a: Are secondary hand sanitation stations (e.g., hand dip, gel or spray stations) adequate in number and location? Are the stations maintained properly? NOTE: Secondary hand sanitation does not replace hand washing requirements (lack surfactant qualities).

Total points 5: Secondary hand sanitation stations (non-perfumed) should be located near hand washing and other easily accessible areas. Secondary hand sanitizers are optional for crops with an inedible skin (e.g. onions) or a commodity that requires cooking prior to eating. Hand gel / spray stations should be well stocked. Hand dips where used should be tested regularly to ensure they are at the required strength - checks should be recorded. Secondary hand sanitizers lack surfactant qualities, therefore does not replace hand washing requirements.

2.12.08: Are there operational toilet facilities provided? If this question is answered No, the audit will result in an automatic failure. If No, go to 2.12.09.

Total points 20: The term "operational" means that the toilets have water if they are flushing toilets i.e. they flush, etc. Toilet facilities should be adequately ventilated, appropriately screened, have self-closing doors that can be closed. Privies (unplumbed outhouses) may be allowed only if they are in suitable condition meeting prevailing national/ local standards and guidelines. http://health.state.ga.us/pdfs/environmental/290-5-27.pdf http://www.who.int/water\_sanitation\_health/hygiene/om/linkingchap8.pdf

2.12.08a: Are toilet facilities located in a suitable area and within 1/4 mile or 5 minutes walking distance of all employees?

Total points 10: Placement of toilet facilities should be in a suitable location to prevent contamination to product, packaging, equipment, and growing areas. Toilet facility placement should be within 1/4 mile or 5 minutes walking distance of where harvesting crews are located or if more stringent, as per prevailing national/ local guidelines.

2.12.08b: Are toilet facilities in a suitable location to prevent contamination to product, packaging, equipment, and growing areas?

Total points 15: Placement of toilet facilities should be in a suitable location to prevent contamination to product, packaging, equipment, and growing areas. Consideration should be given when portable units are used that they are not parked (if on trailers) too close to the edge of the crop.

2.12.08c: Are separate toilet facilities provided for men and women in groups larger than 5 employees?

Total points 5: There should be separate toilet facilities provided for men and women in groups larger than 5 employees or if more stringent, as per prevailing national/ local guidelines.

2.12.08d; Is a minimum of one toilet facility provided for each group of 20 employees?

Total points 10: At least one toilet per 20 employees should be provided or if more stringent, as per prevailing national/ local guidelines.

2.12.08e: Do toilet facilities have visuals or signs, written in the appropriate languages, reminding employees to wash their hands before returning to work?

Total points 5: Toilet facilities should have visuals or signs written in the appropriate languages, reminding employees to wash their hands before returning to work. The visuals or signs should be permanent and placed in key areas where employees can easily see them.

2.12.08f: Are toilets supplied with toilet paper and is the toilet paper maintained properly (e.g. toilet paper rolls not stored on the floor or in the urinals)?

Total points 5: Toilet paper should be provided in a suitable holder in each toilet facility. Toilet paper should be maintained properly (e.g. toilet paper rolls not stored on the floor, sink or in the urinals).

2.12.08g: Are the toilets maintained in a clean condition?

Total points 10: Toilet facilities shall be operational and maintained in clean and sanitary condition. Soiled tissue should not be placed in trash cans, urinals, or on the floor. Effective odor control should be practiced at all toilet facilities.

2.12.08h: Are toilets constructed of materials that are easy to clean?

Total points 2: Toilet facilities should be constructed of non-porous materials that are easy to clean and sanitize.

2.12.08i: Are the toilet's construction materials of a light color allowing easy evaluation of cleaning performance?

Total points 2: Toilets should be constructed of materials light in color allowing easy evaluation of cleaning performance.

2.12.08j: Is there a documented and implemented policy that if portable toilets are used, waste is disposed of properly and the units are cleaned in an appropriate location?

Total points 5: For portable toilets, there should be a documented and implemented procedure available covering emptying and cleaning. The concern is that waste might be disposed of inappropriately, causing contamination in or near the growing area, equipment and storage areas. If there is an on-the-farm designated "wash out" and waste disposal site, then the area must be in a suitable condition meeting prevailing national/ local standards and guidelines and pose no threat for contamination.

2.12.08k: Are there toilet cleaning records and for portable toilets, are there servicing records?

Total points 2: There should be cleaning records available for toilets. Frequency depends on use, but usually the baseline is daily for regular harvest crews. Portable toilets should be emptied and serviced

regularly to prevent overflow. Servicing records (either contracted or in-house) should be available for review.

2.12.08l: If used, are catch basins of the toilets designed and maintained to prevent contamination (e.g. free from leaks and cracks)?

Total points 5: Catch basins from toilets must be designed and maintained properly to prevent contamination onto field, product, packaging, and equipment. Catch basins should be free of leaks, cracks and constructed of durable materials that will not degrade or decompose such as wood.

2.12.08m: Are the toilet catch basins emptied properly?

Total points 5: If self-contained toilets are used, the toilet basins should be emptied/ pumped in a manner to avoid contamination to product, packaging, equipment, and growing areas. Equipment used in emptying/pumping must be in good working order.

2.12.09: Is there evidence of human fecal contamination in the harvesting area? If this Yes, an automatic failure of the audit will occur.

Total points 20: There should be no evidence of human fecal contamination in the harvesting area, area being harvested, packaging area, equipment area, or in any other area that would cause a contamination issue.

2.12.10: Are operational hand washing facilities provided? If No, go to 2.12.11. If this question is answered No, an automatic failure of the audit will occur.

Total points 15: The term "operational hand washing facility" means a facility providing a basin, container, or drainage outlet with an adequate supply of potable water.

2.12.10a: Are the hand washing facilities placed within <sup>1</sup>/<sub>4</sub> mile or 5 minutes walking distance of all employees?

Total points 15: Toilet and hand washing facilities should be accessible, located in close proximity to each other. Hand washing facilities should be provided and placed within 1/4 mile or 5 minutes walking distance of the harvest crew or if more stringent, as per prevailing national/ local guidelines.

2.12.10b: Are hand wash stations clearly visible (e.g. situated outside the toilet facility) and easily accessible to workers?

Total points 2: Hand wash stations should be clearly visible (i.e. situated outside the toilet facility) and easily accessible to workers to verify hand washing activities.

2.12.10c: In the event of running out of toilet materials (e.g., water, soap, toilet tissue, hand paper towels) are there extra supplies readily available so that toilets can be restocked quickly?

Total points 5: Stocks of fresh water, soap, toilet paper and paper towels, etc., should be readily available in the event that replenishment is needed while harvesting is occurring.

2.12.10d: Is soap made available at all hand washing facilities? If No, go to 2.12.10f.

Total points 10: All hand washing facilities must be stocked with soap. Soap is liquid/foam/powder with single use pump dispenser method rather than communal bar type.

#### 2.12.10e: Is non-perfumed soap available?

Total points 5: Soap should be non-perfumed and have emulsifying capabilities to aid in the hand washing procedure.

2.12.10f: Are single-use towels available at all hand washing facilities and trash cans for them?

Total points 10: To reduce the spreading of germs, single-use towels available at all hand washing facilities. Trash cans are supplied for used towels.

2.12.10g: Are the hand wash stations designed and maintained properly (e.g. ability to capture or control rinse water to prevent contamination onto product, packaging, and growing area, free of clogged drains, etc.)?

Total points 5: Hand wash stations should be free of clogged drains, designed and maintained properly to capture or control rinse water that could cause contamination onto product, packaging, equipment and growing area.

2.12.10h: Are the employees washing their hands prior to beginning work? Score N/A if this discipline is not observed at the time of the audit.

Total points 10: To prevent contamination to product, packaging, and equipment, employees should wash their hands prior to beginning work. Also after sneezing, placing their hands in their pockets and at any other point when cross contamination could occur. It also must be evident that employee's fingernails are kept clean and trimmed.

2.12.10i: Are the employees washing their hands after break periods? Score N/A if this discipline is not observed at the time of the audit.

Total points 10: To prevent contamination to product, packaging, and equipment, employees should wash their hands after break periods. It also must be evident that employee's fingernails are kept clean and trimmed. If employee's hands come into contact with mucous, hands must be washed.

2.12.10j: Are the employees washing their hands after using the toilet facilities? Score N/A if this discipline is not observed at the time of the audit.

Total points 15: To prevent contamination to product, packaging, and equipment, employees should wash their hands after using toilet facilities. It also must be evident that employee's fingernails are kept clean and trimmed.

2.12.10k: Is it evident that corrective action is taken when employees fail to comply with hand washing guidelines?

Total points 5: It should be evident that corrective action is taken by a supervisor in charge when employees fail to comply with hand washing requirements.

2.12.11: Is fresh potable drinking water readily accessible to employees? If No, go to 2.12.12.

Total points 7: Water should be suitably cool and in sufficient amounts, taking into account the air temperature, humidity and the nature of the work performed, to meet the needs of all employees. Potable water should be provided and placed in locations readily accessible to all employees. The term "potable" meaning of drinking water quality e.g. the EPA Drinking Water Standard.

2.12.11a: Are the water containers maintained in a clean condition?

Total points 5: Water containers should be maintained in a clean condition, free from residues and contamination to ensure employees are not adversely affected by contaminated water from unclean containers.

2.12.11b: Are single use cups provided (unless a drinking fountain is used) made available near the drinking water?

Total points 7: Water should be provided so that cross contamination issues are avoided from person to person. Examples include single-use paper cups, drinking fountains, etc.

2.12.12: Are first-aid kits available and is the inventory maintained properly?

Total points 5: There should be a first-aid kit available that is stocked with inventory (e.g. disposable gloves, bandages) and accessible for employees. All date coded materials are within expiry dates.

2.12.13: If observed, are all commodities that come in contact with blood destroyed? If this question is answered No, an automatic failure of the audit will occur.

Total points 20: Any commodity that comes into contact with blood must be destroyed. If this occurs during the time of inspection, auditor must witness that product is destroyed.

2.12.13a: Is there a documented and implemented policy and procedure in place and available for all commodities that come in contact with blood to be destroyed?

Total points 5: There should be a documented policy and procedure that is communicated to harvest crew workers detailing that if product has come into contact with blood, all affected product must be destroyed. Special attention should be given to those crops where tools /equipment (e.g., knives, scissors) are used.

2.12.14: Is garbage disposed of properly in the harvesting areas?

Total points 10: Waste and garbage must be removed on a frequent basis to prevent contamination from occurring. Receptacles should be kept covered or closed to prevent contamination and attraction of pests.

2.12.15: Are garbage containers provided in the field for the disposal of food and beverage containers, cups, and paper towels? If No, go to 2.12.16.

Total points 5: Garbage containers should be provided in the field for the disposal of food and beverage containers, cups, and paper towels.

2.12.15a: Are garbage containers constructed and maintained (e.g. bags, lids) to protect against pre harvest or post-harvest contamination of the crop?

Total points 5: Garbage containers should be constructed and maintained in such a manner with liners, bags, lids, etc.) that protects against pre-harvest or post-harvest contamination of the crop. Receptacles should be kept covered or closed to prevent attraction of pests. Liners are important so trash can be removed easily.

2.12.16: Have any potential metal, glass, or plastic contamination issues been controlled?

Total points 5: Examples include but are not limited to glass bottles, unprotected lights on equipment, staples on wooden crates or bins, hair pins, using "snappable" blades instead of one piece blades, broken and brittle plastic issues on re-useable totes.

# **Harvest Practices**

2.13.01: Is there evidence of animal presence and/or animal activity in the harvesting area? If answer is No, go to Q 2.13.02.

Total points 15: Animals can represent potential contamination to the harvesting area, to the crop, to the field equipment and other; therefore, animals should not be present in the operations. Evidence of animal presence can be tracks, fecal matter, feathers and many others. If answer is No, go to Q 2.13.02.

2.13.01a: Is the evidence of animal presence and/or animal activity found, in the form of fecal contamination? If answer is NO, go to Q 2.13.02.

Total points 20: Animal fecal matter has the potential of representing contamination to the product being grown. Produce that has come into direct contact with fecal material is not to be harvested. A "no harvest zone" approx. 5ft (1.5 m) radius should be implemented unless or until adequate mitigation measures have been considered. If evidence of fecal material is found, a food safety assessment should be conducted by qualified personnel. This question is "no" if the grower has already noted this issue and performed adequate corrective actions. Consideration of the maturity stage and type of crop involved is required. If answer is No, go to Q 2.13.02.

2.13.01b: Is the fecal matter found in the audited area, a systematic event (not sporadic)? If this question is answered Yes, automatic failure of this audit will result.

Total points 20: Animal fecal matter has the potential of representing contamination to the product being grown. Produce that has come into direct contact with fecal material is not to be harvested. A "no harvest zone" approx. 5ft (1.5 m) radius should be implemented unless or until adequate mitigation measures have been considered. If evidence of fecal material is found, a food safety assessment should be conducted by qualified personnel. This question is "no" if the grower has already noted this issue and performed adequate correct actions. Consideration of the maturity stage and type of crop involved is required. If this question is answered Yes, automatic failure of this audit will result.

2.13.02: Is the product harvested and transported to a facility for additional handling and/or final packing?

Total points 0: This question refers to product that is harvested in the field and then taken to a facility for handling and or packing.

2.13.03: Is the product packed in the final packing unit in the field? If No, go to 2.13.04.

Total points 0: This question refers to product packed in the field that is in the final unit for shipping (i.e. clamshell, wrapped products, carton boxes, etc.), that usually bypasses any selection packing lines in a facility i.e. goes to a cooling process as opposed to a packing line.

2.13.03a: Is packing material (e.g. cartons, bags, clamshells, sacks, RPCs) intended for carrying product used for that purpose only?

Total points 5: All containers intended for product should not be used for any other purpose than product storage.

2.13.03b: Is packing material free from evidence of pest activity, foreign materials and other signs of hazardous materials? If this question is answered No, an automatic failure of the audit will occur.

Total points 20: Packing material should be free from evidence of pest activity, foreign materials and other signs of hazardous materials.

2.13.03c: Is packed product free from evidence of pest activity, foreign materials, hazardous materials and any adulteration issues? If this question is answered No, an automatic failure of the audit will occur.

Total points 20: Packed product should be free from evidence of pest activity, foreign materials, hazardous materials and any adulteration issues.

2.13.03d: Is product and packing material free from exposure to the ground and or any handling contamination?

Total points 5: Avoid stacking soiled bins on top of each other if the bottom of the bin has had direct contact with soil. Product and packing materials used in the harvesting process should be placed with protection underneath and handled in a manner to eliminate contamination from the ground or from inappropriate handling.

2.13.03e: Does the operation inspect packaging prior to use and is packed product inspected after packing; where contamination issues are found is corrective action taken and record?

Total points 5: The operation should be actively inspecting packaging materials prior to use and also checking packed product after the packing process. If any contamination issues are found, then corrective actions should be enacted and recorded.

2.13.03f: If packing material is left in the field overnight is it secured and protected?

Total points 5: All containers, cartons, packing material should be stored in a protected area to reduce the risk of contamination and tampering that can occur if cartons are left in field overnight.

2.13.04: Are grading and packing tables used? If No, go to 2.13.05.

Total points 0: This refers to food contact surfaces used to grade, inspect, re-pack, or pack product.

2.13.04a: Does the surface allow for easy sanitation?

Total points 5: Packing surfaces should be made of materials suitable for food contact that can be easily cleaned. Surfaces that are porous, trap debris, badly damaged should be replaced. Wood for example, is porous and can trap moisture.

2.13.04b: Are grading and packing tables subject to a documented cleaning program including stating the frequency of cleaning and cleaning procedures? If No, go to 2.13.05.

Total points 5: There should be evidence of a sanitation program in place for packing tables, bins, etc. The program should state the frequency of cleaning and the cleaning procedures.

2.13.04c: Is an anti-microbial solution (e.g. chlorinated or equivalent) used to sanitize the grading and packing tables after cleaning has occurred?

Total points 5: Anti-microbial solutions, if properly managed help ensure that surfaces are sanitized after the cleaning process. The strength of sanitizers (fit for food use) should be checked on a regular basis and recorded.

2.13.04d: Are records of grading and packing table equipment cleaning being maintained?

Total points 5: There should be cleaning and sanitizing records showing that the sanitation program is being maintained.

2.13.05: Are re-useable containers (e.g. buckets, field totes, lugs, bins) used in the harvesting operation? If No, go to 2.13.06.

Total points 0: This refers to any re-useable containers used in the harvesting operation (e.g., buckets, field totes, lugs, bins, gondolas) used in the harvesting operation.

2.13.05a: Are re-useable containers made of easy to clean materials?

Total points 5: All re-useable containers (totes, bins, buckets, etc.) should be made of easy to clean, smooth seamed materials that do not flake or oxidize. Efforts should be made to eliminate wooden surfaces because of its porous nature.

2.13.05b: Are re-useable containers subject to a documented cleaning program including stating the frequency of cleaning and cleaning procedures? If No, go to 2.13.05e.

Total points 5: There must be evidence that a sanitation program is in place for re-useable containers. The program should state the frequency of cleaning and the cleaning procedures.

2.13.05c: Is an anti-microbial solution (e.g. chlorinated or equivalent) used to sanitize the re-useable containers after cleaning has occurred?

Total points 5: Antimicrobial solutions, if properly managed ensure that surfaces are sanitized after the cleaning process. The strength of sanitizers (fit for food use) should be checked on a regular basis.

2.13.05d: Are records of re-useable containers cleaning being maintained?

Total points 5: There should cleaning and sanitizing records showing that the sanitation program is being maintained.

2.13.05e: Are re-useable containers free from any handling contamination?

Total points 5: Re-useable containers used in the harvesting process should be managed to eliminate contamination from inappropriate handling practices.

2.13.06: Are tools (e.g. knives, clippers, scissors, etc.) used in harvesting? If No, go to 2.13.07.

Total points 0: This refers to harvest tools (e.g. knives, clippers, scissors, etc.) used in harvesting.

2.13.06a: Are harvest tools (e.g. knives, coring rings, holsters) being used, made of non-corrosive and easy to clean materials (e.g. no wood or fabric parts)?

Total points 5: To prevent foreign contamination issues, harvest tools (e.g., knives, coring rings, etc.) should be constructed of easy to clean materials. Tools should be shard free, smooth seamed that do not have ability to flake or oxidize.

2.13.06b: Are harvest tools not being taken into break or toilet areas or used for any other purpose other than product harvesting?

Total points 5: In order to prevent contamination, harvest tools (e.g., knives, coring rings, etc.) should not be taken into break/toilet areas or used for any other purpose other than product harvesting.

2.13.06c: Are harvest tools free from exposure to the ground and or any handling contamination?

Total points 5: Harvest tools (knives, clippers, scissors, etc.) should be free from exposure to the ground and or any handling contamination.

2.13.06d: Is there an equipment and utensil (e.g. knives) storage and control procedures when not in use?

Total points 5: Workers should not take tools such as knives from the work area and should be required to use knife scabbards that can easily be cleaned i.e. non-porous. Leather scabbards should not be used.

2.13.06e: Are harvest tools subject to a documented cleaning program including stating the frequency of cleaning and cleaning procedures? If No, go to 2.13.06h.

Total points 5: There must be evidence that a sanitation program is in place for harvesting tools. The program should state the frequency of cleaning and the cleaning procedures. Dipping of harvest tools in anti-microbial solution in the harvesting process might also be required, please see later question.

2.13.06f: Is an anti-microbial solution (e.g. chlorinated or equivalent) used to sanitize the harvesting tools after cleaning has occurred?

Total points 5: Anti-microbial solutions, if properly managed ensure that surfaces are sanitized after the cleaning process. The strength of sanitizers (fit for food use) should be checked on a regular basis and recorded. Solutions too weak may be ineffective, while those too strong might cause residue issues.

2.13.06g: Are records of harvesting tools cleaning being maintained?

Total points 5: There should cleaning and sanitizing records showing that the sanitation program is being maintained.

2.13.06h: Are harvesting tool dips being maintained properly in terms of anti-microbial solution strength and are records of the solutions checks being maintained? The auditor should have the auditee check the strength of anti-microbial chemicals during the audit.

Total points 5: There should be records to show that the knife dip solutions are being maintained on a regular basis. The strength of sanitizers should be checked on a regular basis e.g. hourly and recorded, minimum strength for a chlorinated system is >1ppm free chlorine or >650mV. Total chlorine does not measure the "available chlorine" after the dip has started to be used. Auditors are required to have the auditee check the strength of anti-microbial chemicals during the audit.

2.13.07: Is machinery used in the harvesting process? If No, go to 2.13.08.

Total points 0: This includes equipment with the potential to affect product (e.g., conveyor belts, mechanical harvesting units, field packing rigs, coring rigs and any "in-field" processing rigs). Please note that there are some more specific questions for coring rigs and any "in-field" processing rigs in a later section.

2.13.07a: Are all food contact surfaces on the machinery used in the harvest process constructed of food grade materials or stainless steel?

Total points 5: Food contact surfaces on equipment should be free of flaking paint corrosion, rust, and other materials. Food contact surfaces should be made of non-toxic, non-porous materials. Surfaces should be maintained in good condition.

2.13.07b: Does the packing surface allow for easy sanitation?

Total points 5: Packing surfaces should be made of sanitary, food grade material that can be easily cleaned. Efforts should be made to eliminate wooden surfaces.

2.13.07c: Is the harvesting equipment subject to a documented cleaning program including stating the cleaning frequency and cleaning procedures? If No, go to 2.13.07f.

Total points 5: There must be evidence that a sanitation program is in place for specialist harvest equipment, etc., i.e. subject to a cleaning program. The program should state the frequency of cleaning and the cleaning procedures. Frequency should reflect the type of machinery, type of harvesting practice and risk associated with the crop involved. For "in-field" processing, clean and core, etc., at least daily cleaning should be performed.

2.13.07d: Is an anti-microbial solution (e.g. chlorinated or equivalent) used to sanitize the harvesting equipment after cleaning has occurred?

Total points 5: Anti-microbial solutions, if properly managed help ensure that surfaces are sanitized after the cleaning process. The strength of sanitizers (fit for food use) should be checked on a regular basis and recorded.

2.13.07e: Are records of harvesting equipment cleaning being maintained?

Total points 5: There should cleaning and sanitizing records showing that the sanitation program is being maintained.

2.13.07f: Is equipment designed and used properly to minimize product contamination (e.g. drip pans utilized, lights protected)?

Total points 5: Overhead contamination from materials such as hydraulic fluid can result in product and packaging contamination; equipment should be fitted with catch pans.

2.13.07g: Are only food grade lubricants used on the critical parts of the harvesting machinery that have the potential to contaminate product?

Total points 3: In order to prevent or reduce contamination to product/packaging, food grade lubricants (i.e. incidental food contact compounds or H1 materials) should be used on critical areas equipment where product exposure exists. Proof must be available that food grade lubricants are being used.

2.13.07h: Are all glass issues on harvesting machines, in-field trucks, and tractors protected in some manner?

Total points 3: Glass located on the harvesting machinery (e.g. lights) that may pose a threat of contamination onto product, packaging, and re-useable containers should be protected. Machinery

includes tractors and other equipment that may come into contact with product. There should be no evidence of cracked lenses.

2.13.07i: Are all platforms above product, packaging, or food contact surfaces (e.g. belts) on the harvest machinery, in-field trucks fitted with protection to prevent product contamination?

Total points 3: Measures should be taken to eliminate or reduce potential contamination by fitting protection on exposed equipment above product, food contact surfaces, and belts.

2.13.08: Is water used directly on product contact (e.g. re-hydration, core in field)? If No, go to 2.13.09.

Total points 0: This refers to water that is used directly on product contact. Examples may include but are not limited to re-hydration, core in field.

2.13.08a: Are microbial tests conducted including Generic *E. coli* on water used for washing, hydrating, etc. harvested crops (e.g. re-hydration, core in field)? If No, go to 2.13.08c.

Total points 10: Water that directly contacts edible portions of harvested crop should meet microbial standards set forth in U.S. EPA National Drinking Water Regulations, and/or contain an approved disinfectant at sufficient concentration to prevent cross contamination.

2.13.08b: Are the microbiological tests current and conducted at the required and/or expected frequencies?

Total points 10: One sample per water source should be collected and tested prior to use and then ideally monthly, or at frequency relative to the associated risks. Sample water sources as close to the point -of-use as possible.

2.13.08c: Do written procedures (SOPs) exist covering corrective measures for unsuitable or abnormal water testing results?

Total points 10: Written procedures (SOPs) should exist covering corrective measures, not only for the discovery of unsuitable or abnormal water results but also as a preparation on how to handle such findings.

2.13.08d: If unsuitable or abnormal results have been detected, have documented corrective measures been performed?

Total points 15: For generic *E. coli* there should be negative or < detection limit (MPN or CFU/100mL). Where thresholds have been exceeded, there should be recorded corrective actions including investigations, water retests and crop testing (*E. coli* O157:H7 and Salmonella < detection limits or negative- zero tolerance).

2.13.08e: Are the anti-microbial parameters clearly documented and correct for the type anti-microbial being used?

Total points 10: Anti-microbial standards should be indicated in an SOP and/or on the recording documentation. For chlorine, the criteria should be >1ppm free chlorine or ORP >650 mV for recycled water systems. Total chlorine records are not viewed as acceptable for recycled water systems. Single pass systems must have stated anti-microbial level. Other anti-microbials include ozone, peracetic acid, etc.

2.13.08f: Are anti-microbial checks being performed on a routine basis?

Total points 10: Anti-microbial checks should be performed on a routine basis. For manual microbial additions, for "single pass" systems, this should be every batch of anti-microbial solution that is mixed, for recycled systems the minimum testing frequency is hourly. If direct continuous injection (pumping) of the anti-microbial is used, then minimum of hourly verification checks should occur.

2.13.08g: Are corrective actions recorded where anti-microbial results are less than the stated minimum criteria?

Total points 10: Documented corrective actions are required when anti-microbial results are less than the stated minimum. These corrective actions should indicate what happens to the products as well as how changes to the process e.g. adding more chemical.

2.13.09: Is the harvested product "in-field processed" or "In-field semi-processed" (e.g. core in field, top & tail, florets)? If No, go to 2.14.01.

Total points 0: "In-field processed" products are subject to the all the questions in this audit and these extra requirements below. "In-field processed" usually refers to product having multiple cut surfaces created in the field e.g. coring in field, topping & tailing, florets.

2.13.09a: Does the process flow, machine layout, employee control, utensil control, etc., ensure that processed products are not contaminated by unprocessed products?

Total points 5: The design, personnel management, utensil management and general practice should avoid contact between processed and unprocessed product, contact surfaces and tools.

2.13.09b: Do all employees that come in contact with the product being harvested wear clean protective outer garments (e.g. hairnets, plastic gloves, sleeves and aprons)?

Total points 5: An outer garment policy considering potential cross contamination and foreign material risks should be established.

2.13.09c: Do all employees that wear protective outer garments remove and keep them in a clean and secure area during breaks or when using the toilet facilities?

Total points 5: Protective outer garments should be removed and kept clean and in a secure area during breaks and when using the toilet facilities.

2.13.09d: Are all plastic bin liners closed immediately after harvest to avoid contamination of the harvested product?

Total points 3: All plastic bin liners should be closed immediately and appropriately secured after harvest to avoid product contamination.

# Transportation and Tracking

2.14.01 Are the vehicles transporting fresh produce from field to facility limited to this function only and maintained in proper condition?

Total points 5: Vehicles transporting product should be limited to this function only. Vehicles should be in a good state of repair, clean, odor free, free from personal items, and free from chemical and

microbiological contamination. If loads are tied down, tarps, belts, ropes, etc., should also be in good working order, without contamination risk to product.

2.14.02 Is there a system in place to track product from the farm? If No, go to 2.15.01.

Total points 20: There should be a tracking system in place to ensure product can be traced back to each exact growing location and harvest date (e.g. grower identification, farm identification, block, harvesting date, etc.). Answer to this question should be NO if there are not at least coding details indicated on pallet tags, bins, trip ticket, or other accompanying load documentation.

2.14.02a If product is being packed in the field, are the cartons, boxes, RPC's or any other packaging material used, identified with the harvesting date and growing location information on them? This question does not apply for raw material/bulk product destined for further handling in a packinghouse or processor facility.

Total points 10: For finished goods packed in the field there should be date coding on each external package, as cartons, boxes, reusable plastic containers or any other. The information should be enough to identify the date of harvest and the exact location of where the product was grown. This question is Non-applicable for raw material/bulk product destined for further handling in a packinghouse or processor facility.

2.14.02b If product is being packed in the field and individual packing units are used (e.g., clamshells, bags, baskets or others), are these individual units identified with the harvesting date and growing location information on them? This question does not apply for raw material/bulk product destined for further handling in a packinghouse or processor facility.

Total points 10: For finished goods packed in the field there should be date coding on each individual unit package, as clamshells, bags, baskets or others. The information should be enough to identify the date of harvest and the exact location of where the product was grown. This question is Non-applicable for raw material/bulk product destined for further handling in a packinghouse or processor facility.

# On-site storage

2.15.01 Is there an on-site storage for items and/or equipment used in the harvest process (e.g., packing material, cartons, clamshells, re-usable containers, disinfectants, grading/packing tables, RPCs, harvesting equipment, etc.)? If No, skip the rest of the questions in this section.

Total points 0: On-site carton/container storage areas must be secure, clean, and maintained properly to reduce pest and foreign material contamination.

2.15.01a Are packaging, containers, and harvesting equipment stored to prevent cross contamination (this includes RPCs, cartons, clamshells, bins, and other harvesting type of containers that are single use or reusable, etc.)?

Total points 5: Packaging, containers, etc., should be stored away from farm chemicals, sanitizers, fertilizers, etc. All packaging materials should be stored off the ground (i.e. on racks, pallets, shelves, etc). Cartons and other packing materials should be properly protected during storage to prevent contamination.

2.15.01b Is the storage area under a sanitation program?

Total points 5: All storage areas should have a sanitation program in place and there should be records of the cleaning and sanitation activities performed, including areas cleaned, dates and person performing the activity.

2.15.01c Is the storage area under a pest control program?

Total points 5: All storage areas should have a pest control program in place (which may include vertebrates, bird, etc.). Poisonous bait must not be placed inside the storage areas (risk of cross contamination). Snap traps are not allowed unless the placement is for emergency situations. Avoid using allergen containing baits/attractants e.g. peanut butter.